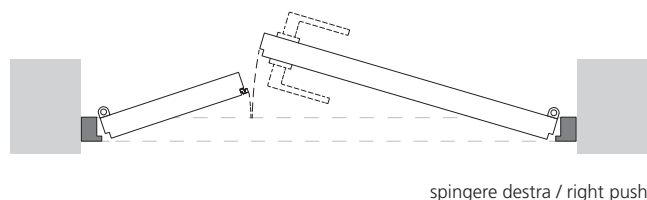
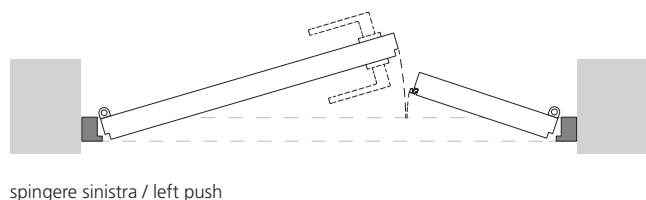
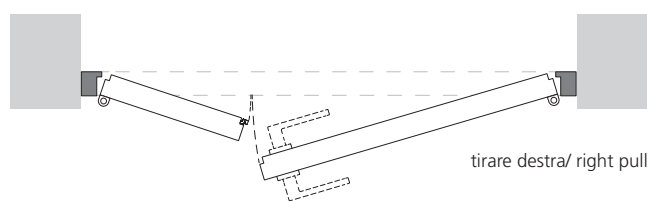
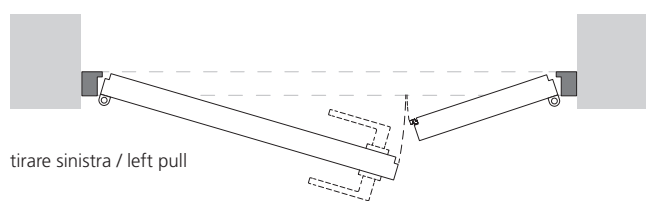


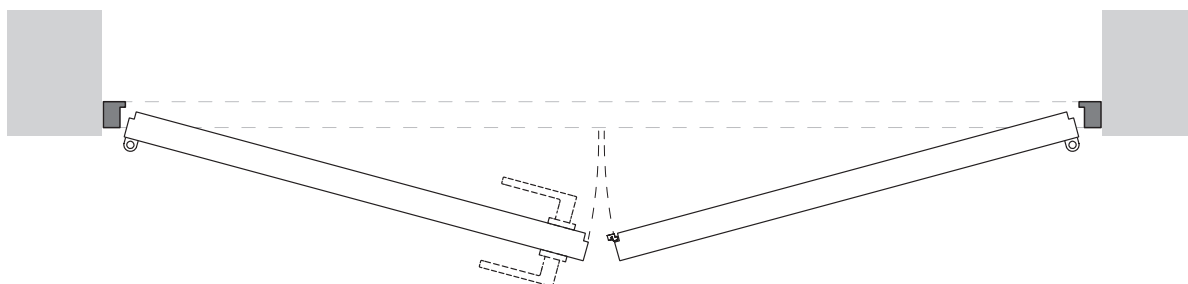


Esploso generale / General exploded diagram	pag. 1.103
Esploso cerniere / Exploded diagram of the hinges	pag. 1.104
Abaco componenti / Components list	pag. 1.104
Installazione telaio / Frame installation	pag. 1.106
Installazione anta / Door installation	pag. 1.114
Installazione anta con catenaccio / Door with blocks installation	pag. 1.121
Regolazione cerniere / Pivot hinges adjustment	pag. 1.125
Montaggio maniglia / Handle assembly	pag. 1.127

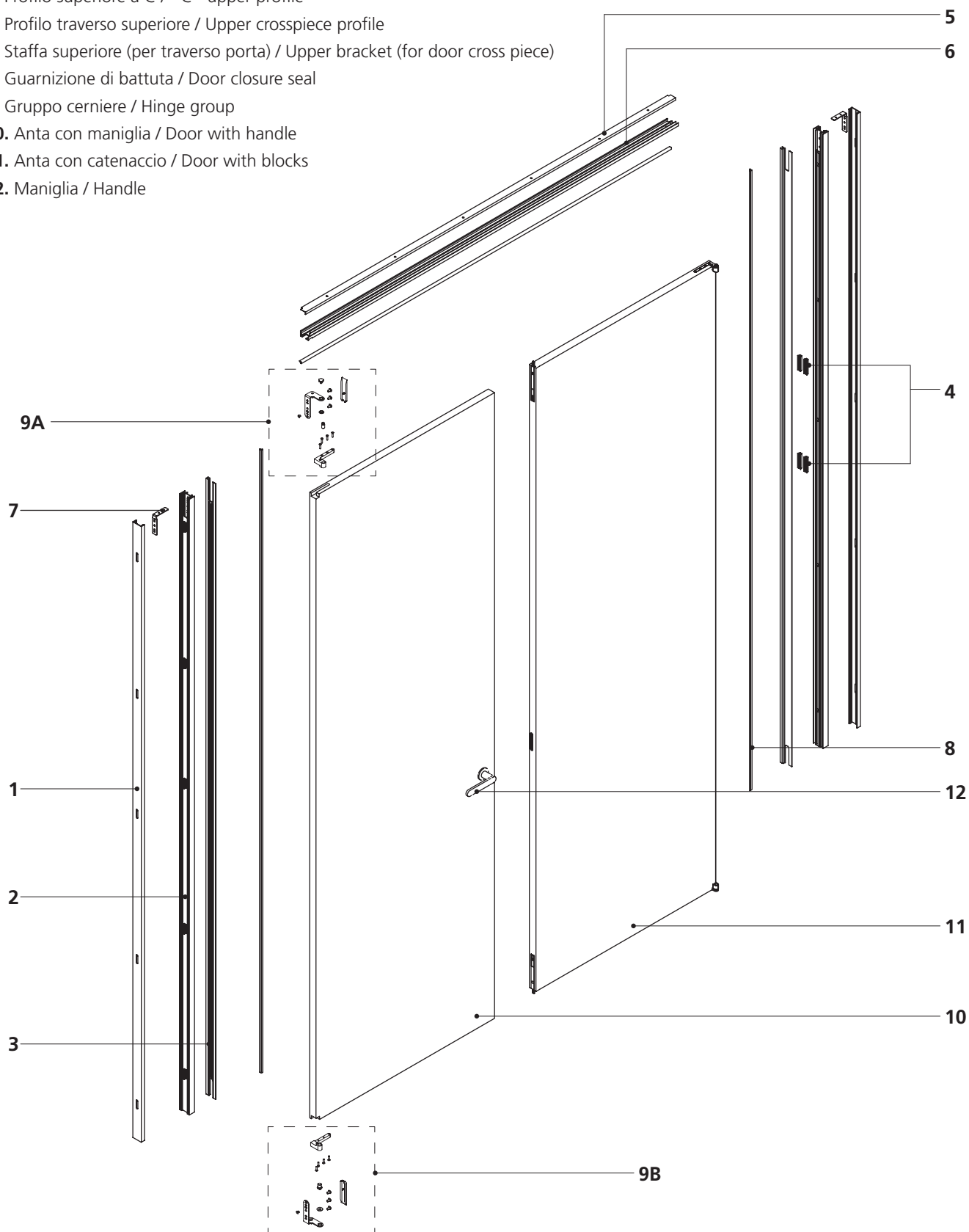
Verificare la composizione sui disegni allegati / Check the composition in the attached drawing

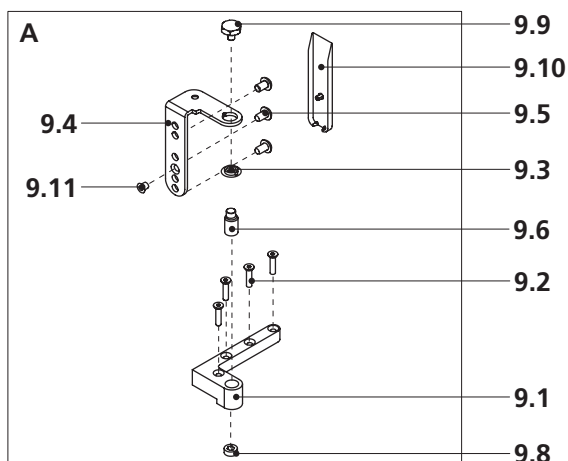


**Configurazione esempio con porta tirare sinistra.
Left side pull door example configuration.**

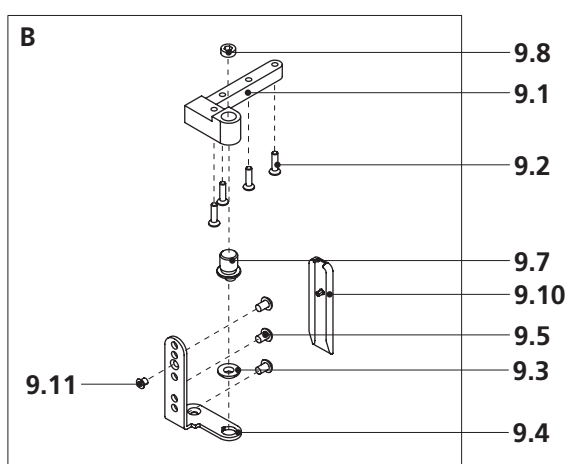


1. Profilo a C a muro / "C" wall profile
2. Profilo telescopico a muro / Telescopic wall profile
3. Profilo cover stipite / Cover profile door jamb
4. Clip in plastica / Plastic clip
5. Profilo superiore a C / "C" upper profile
6. Profilo traverso superiore / Upper crosspiece profile
7. Staffa superiore (per traverso porta) / Upper bracket (for door cross piece)
8. Guarnizione di battuta / Door closure seal
9. Gruppo cerniere / Hinge group
10. Anta con maniglia / Door with handle
11. Anta con catenaccio / Door with blocks
12. Maniglia / Handle





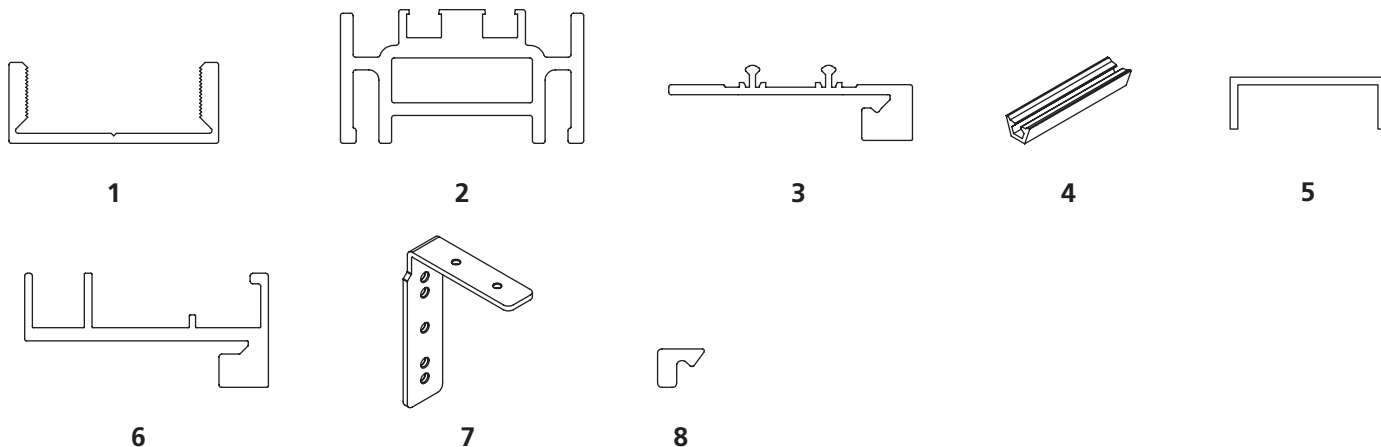
- A. Gruppo cerniera superiore / Upper hinge group**
9.1 Corpo cerniera / Hinge body
9.2 Viti M4 / Screws M4
9.3 Boccola / Bushing
9.4 Squadretta di supporto / Supporting square
9.5 Viti M5 x 8 / Screws M5 x 8
9.6 Perno eccentrico superiore [T] / Upper eccentric pin [T]
9.8 Grano blocca perno / Pin fastening dowel
9.9 Vite di sicurezza / Top fastening screw
9.10 Tappo copertura / Cover cap
9.11 Boccola di fissaggio cover cerniera / Bushing for hinge cover

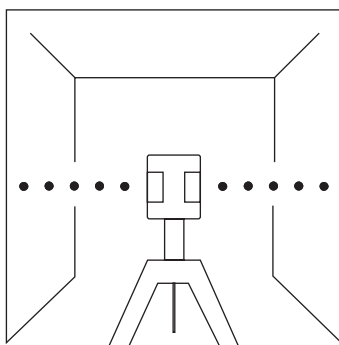


- B. Gruppo cerniera inferiore / Lower hinge group**
9.1 Corpo cerniera / Hinge body
9.2 Viti M4 / Screws M4
9.3 Boccola / Bushing
9.4 Squadretta di supporto / Supporting square
9.5 Viti M5 x 8 / Screws M5 x 8
9.7 Perno eccentrico inferiore / Lower eccentric pin
9.8 Grano blocca perno / Pin fastening dowel
9.10 Tappo copertura / Cover cap
9.11 Boccola di fissaggio cover cerniera / Bushing for hinge cover

Abaco componenti / Components list

1. Profilo a C a muro / "C" wall profile
2. Profilo telescopico a muro / Telescopic wall profile
3. Profilo cover stipite / Cover profile door jamb
4. Clip in plastica / Plastic clip
5. Profilo superiore a C / "C" upper profile
6. Profilo traverso superiore / Upper crosspiece profile
7. Staffa superiore (per traverso porta) / Upper bracket (for door cross piece)
8. Guarnizione di battuta / Door closure seal





Livella laser / Laser leveller



ATTENZIONE: Prima di proseguire con il montaggio, leggere attentamente tutto il fascicolo delle istruzioni. /
WARNING: Before proceeding with the installation, read carefully all the installation manual.

Simbologia e strumenti di montaggio / Symbology and assembly tools



Fare attenzione/
Pay attention



Avvicinare - togliere/
Bring closer - Remove



In squadra/
At right angle



Allineare/
Align



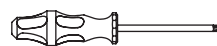
Avvitare-regolare/
Screw-adjust



Inserisci/
Insert



Quota/
Level



Cacciavite a croce/
Crosshead screwdriver



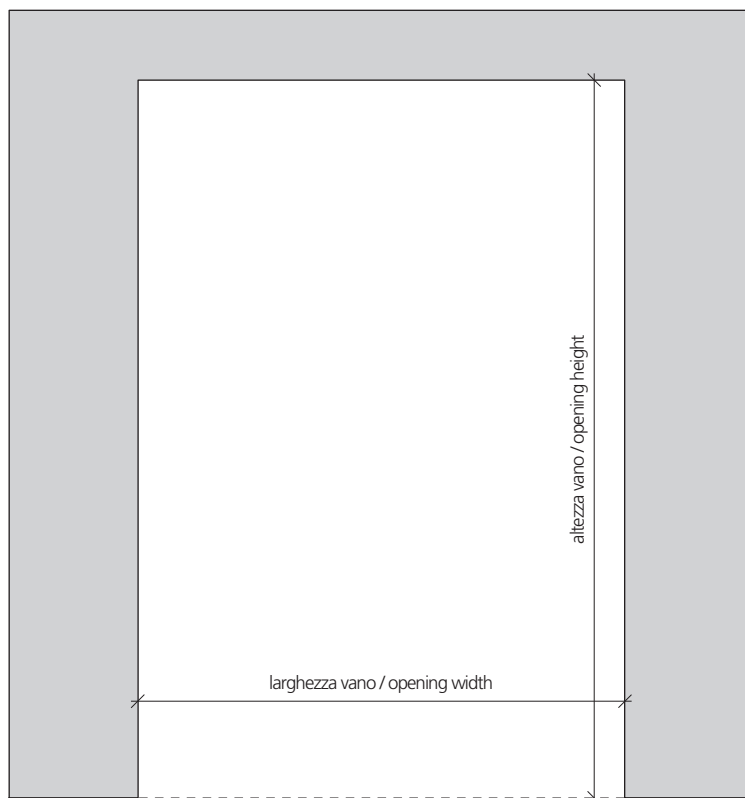
Chiave a brugola/
Allen key



Chiave per regolazione/
Adjustment wrench



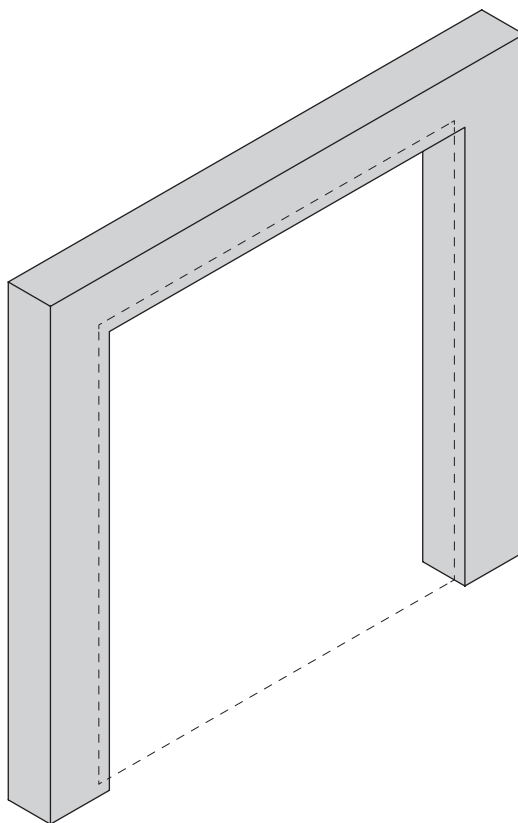
verificare/check



1

1. Rilevare le misure del vano e confrontarle con quelle riportate sul disegno di progetto allegato.

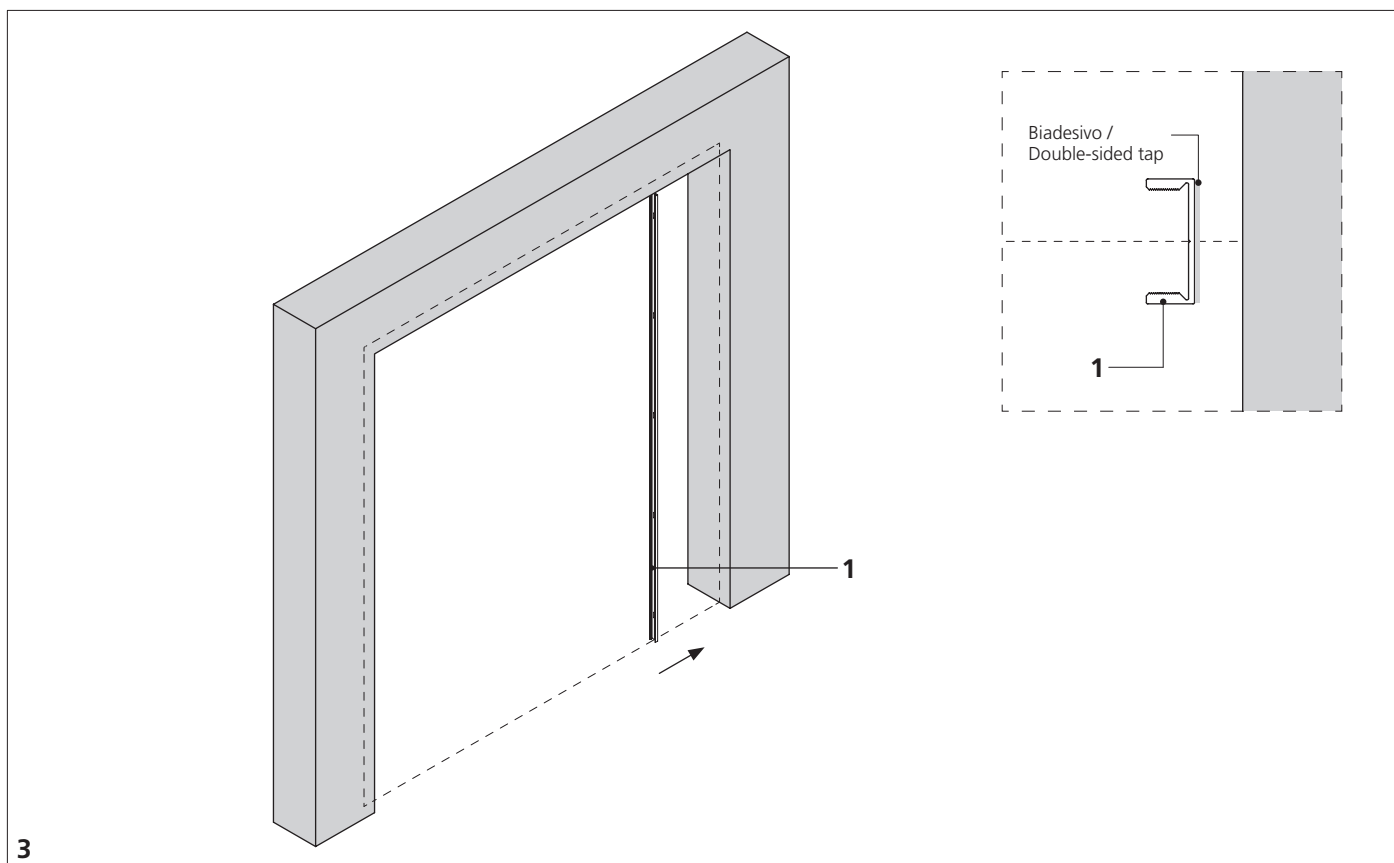
1. Check the measurements of the compartment and compare them with those reported on the drawing indications attached.



2

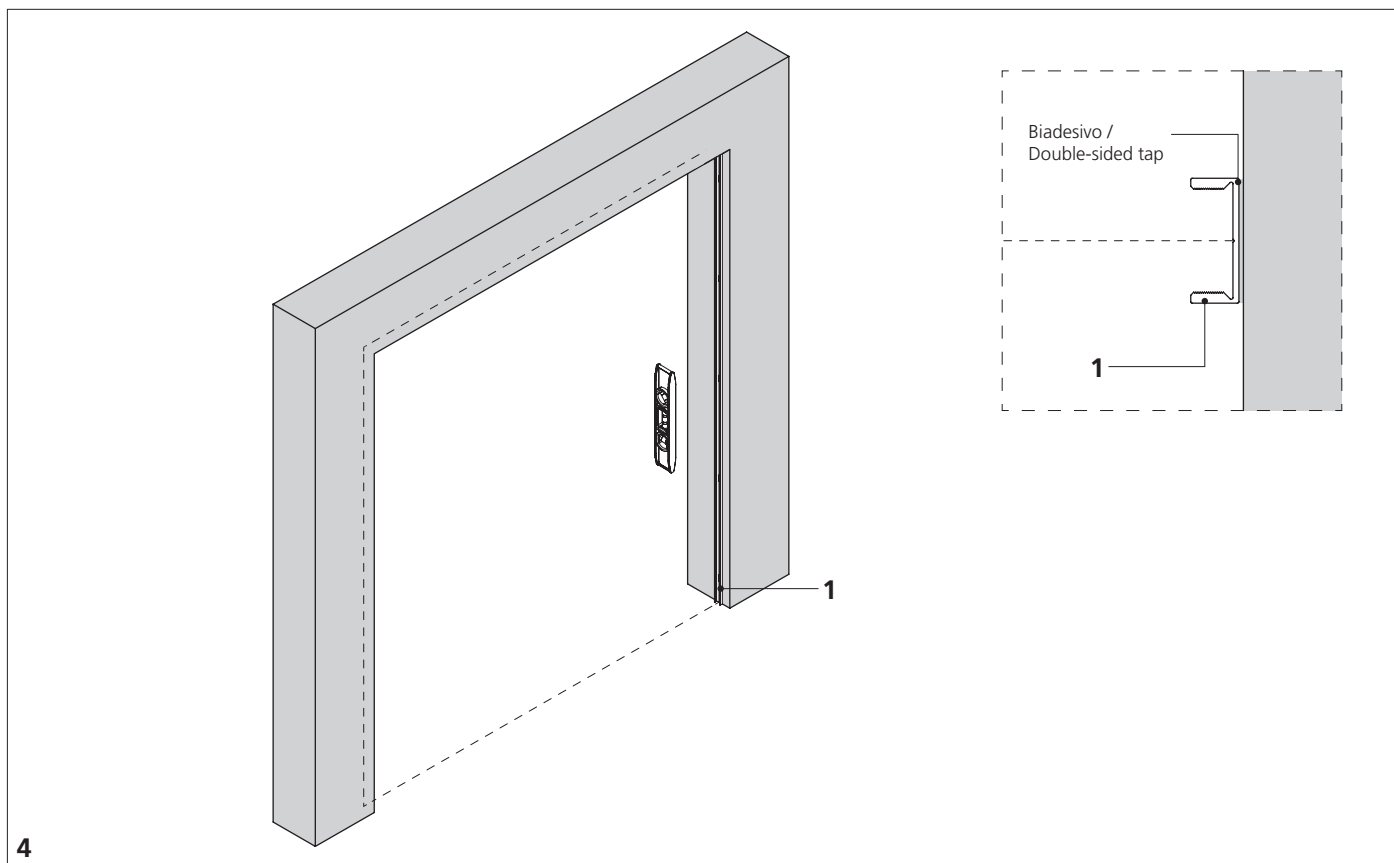
2. Tracciare la mezzzeria del profilo a muro e del profilo superiore.

2. Mark the centerline of the profile on the wall and the centerline of the upper profile.



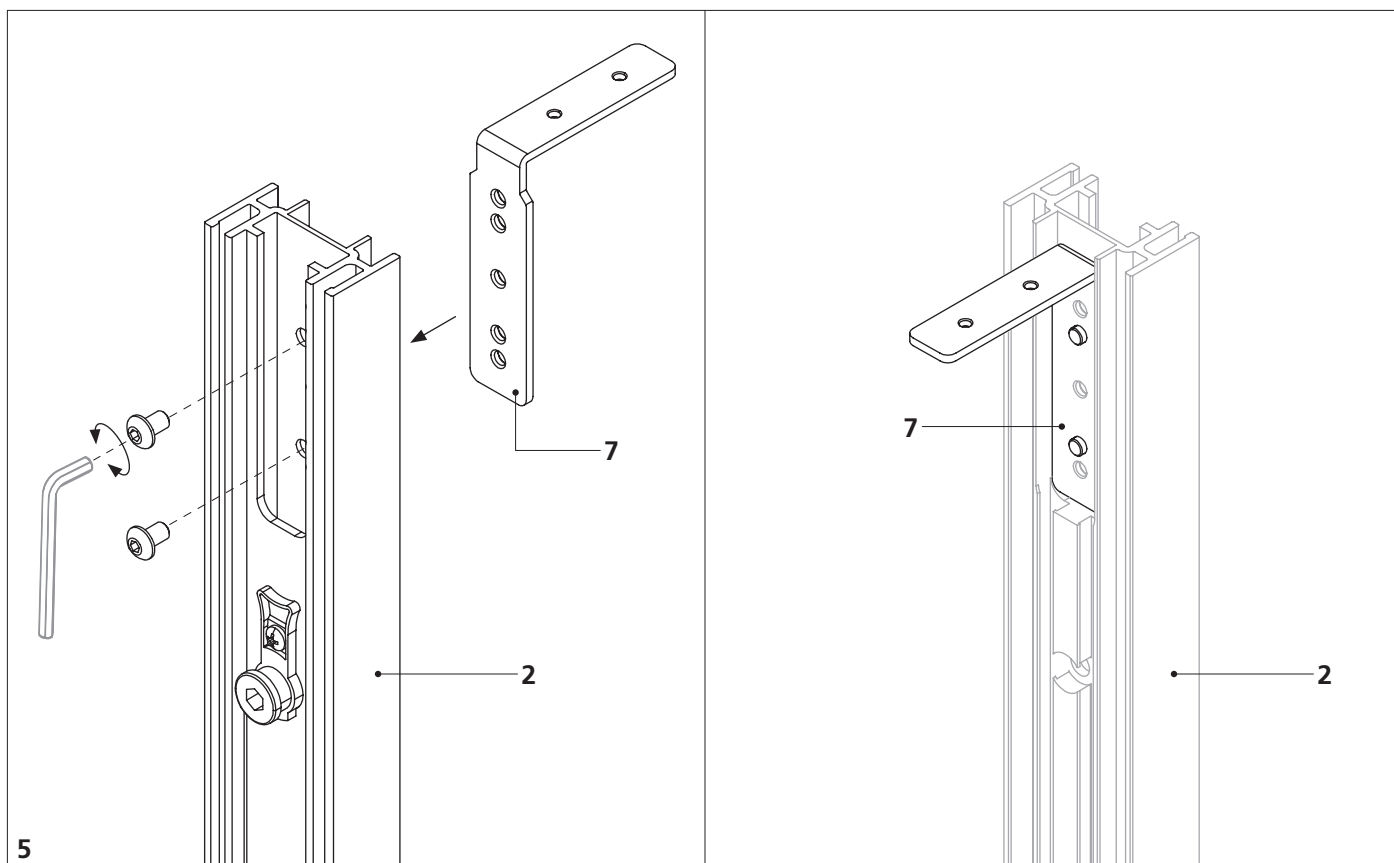
3. Posizionare il profilo a muro sulla mezzzeria segnata in precedenza.

3. Position the wall profile on the center line marked before.

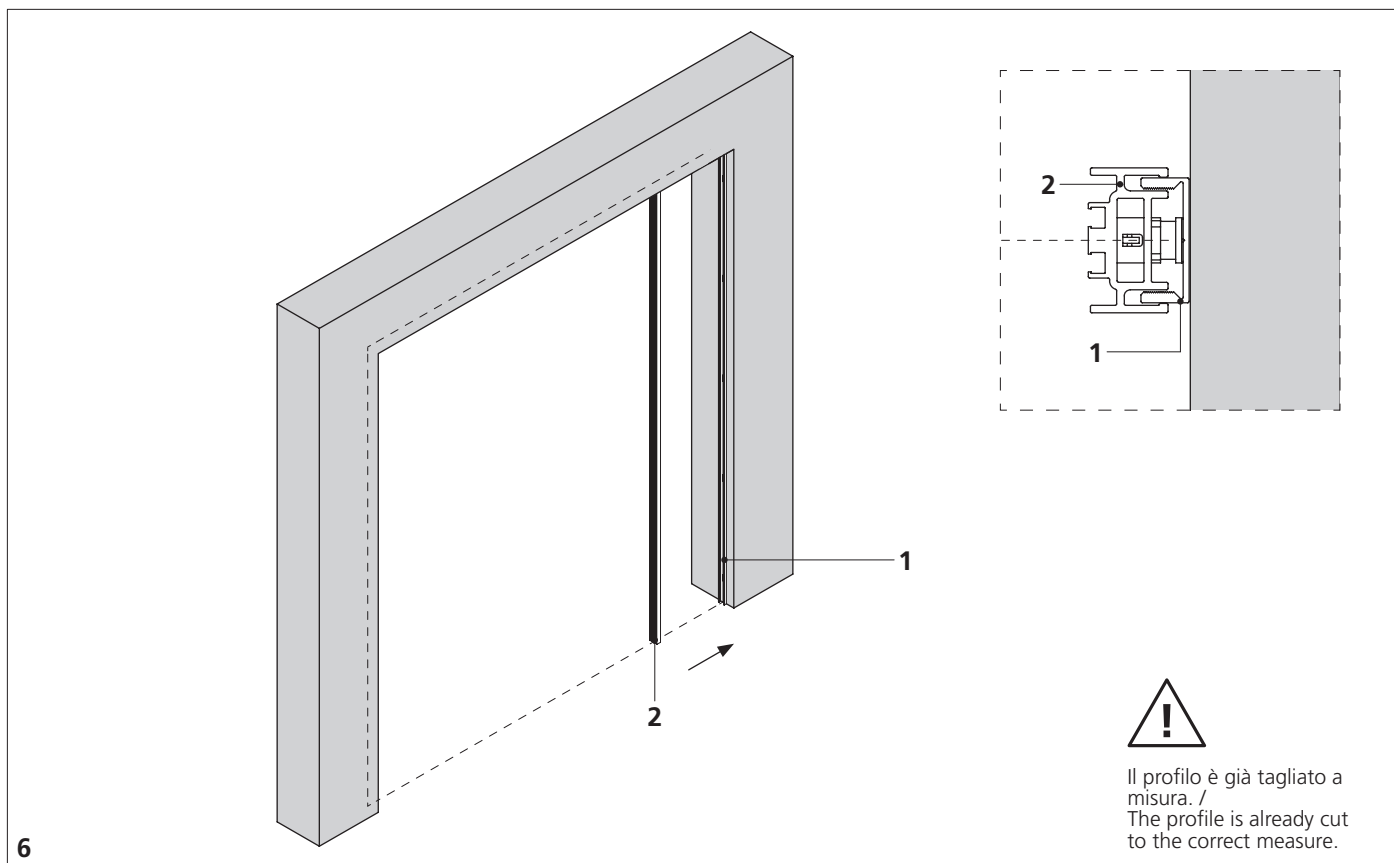


4. Verificare che il profilo a muro sia a piombo e in bolla. / Fissare il profilo a muro con il biadesivo.

4. Verify that the wall profile is at plumb-line and levelled. / Attach the profile to the wall with double-sided tape.



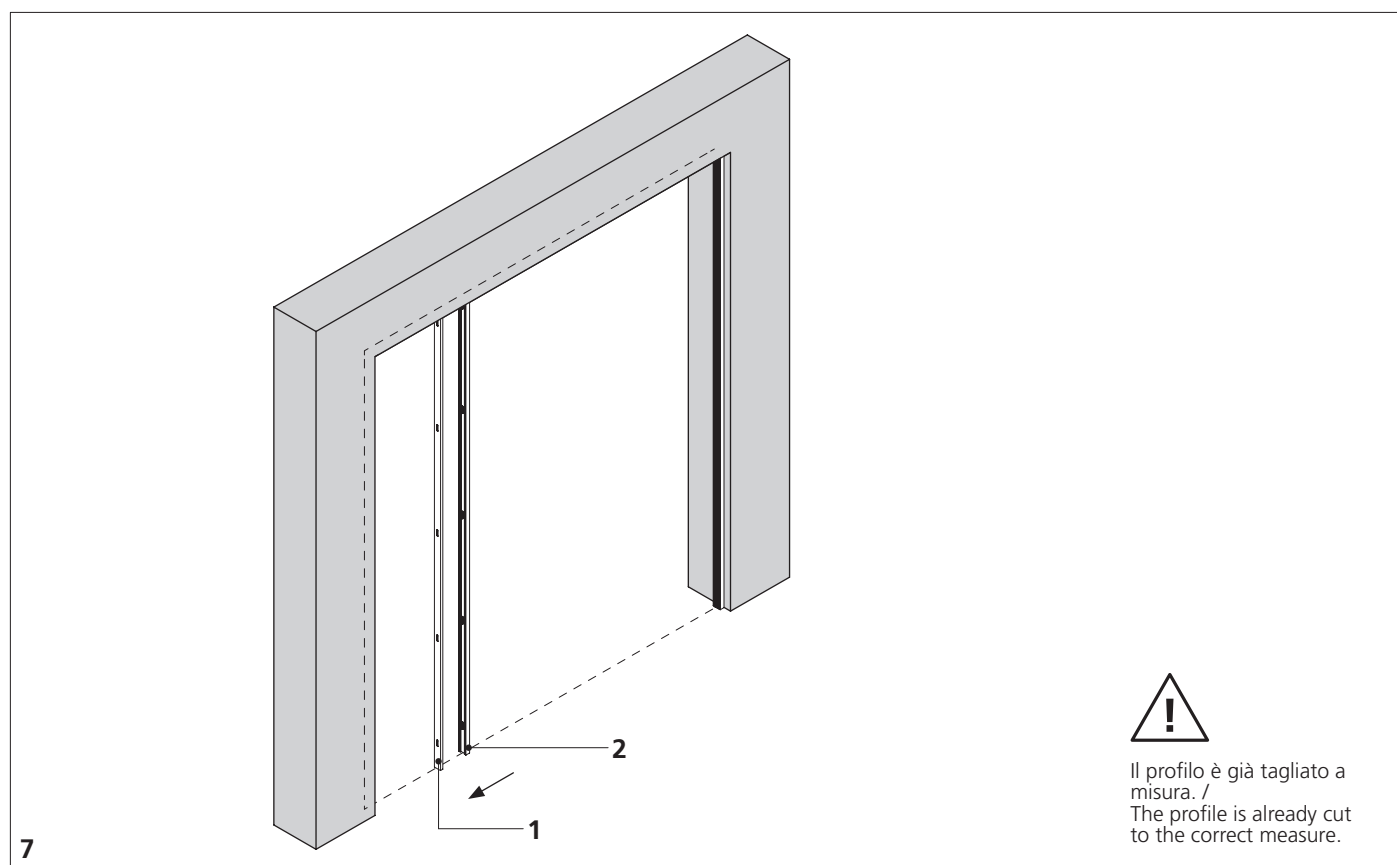
5. Avvitare la staffa nella parte superiore del profilo telescopico.
5. Screw the bracket into the top part of the telescopic profile.



6. Inserire il profilo telescopico nel profilo a muro.
6. Insert the telescopic profile into the wall profile.

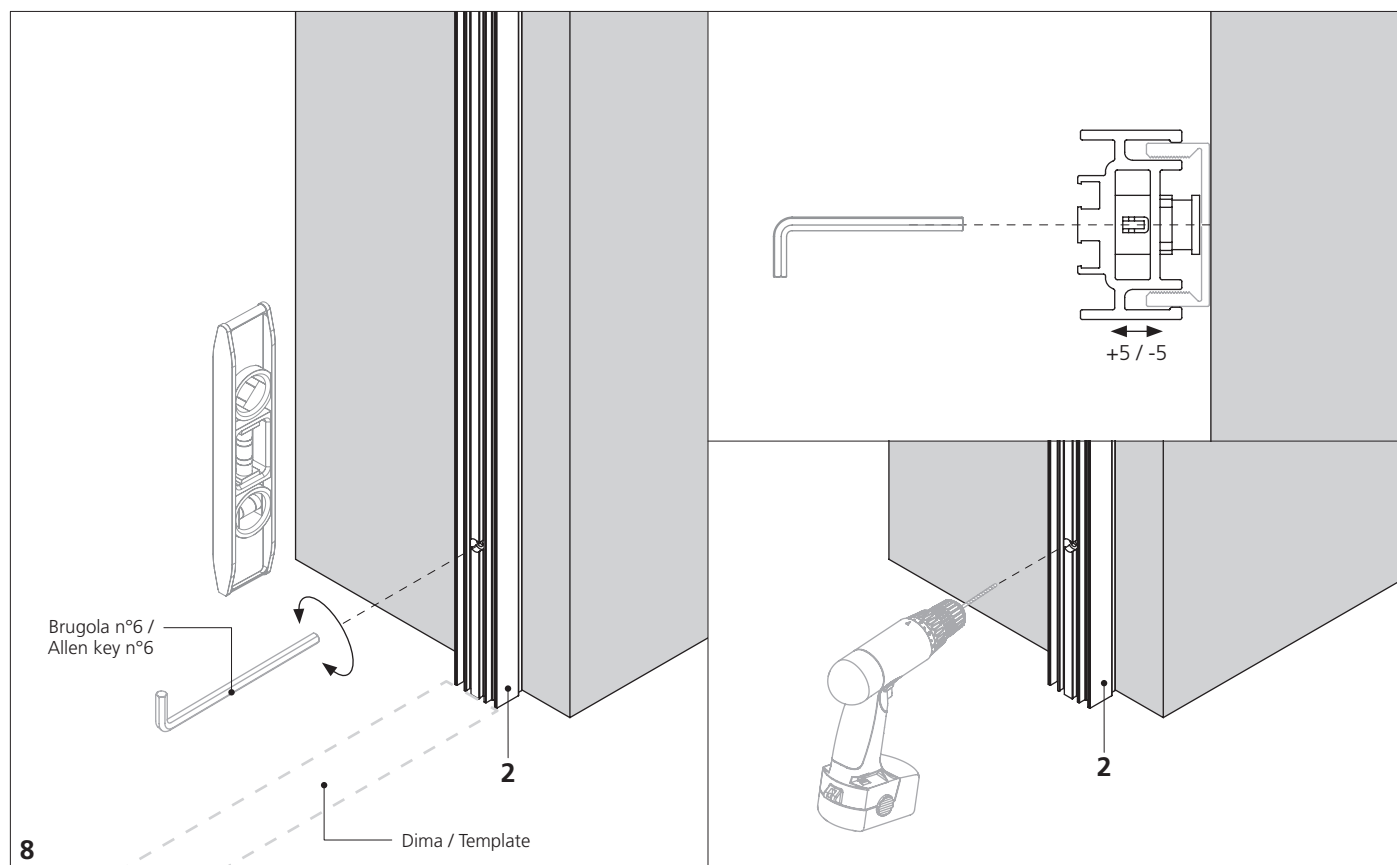


Il profilo è già tagliato a misura. /
The profile is already cut to the correct measure.



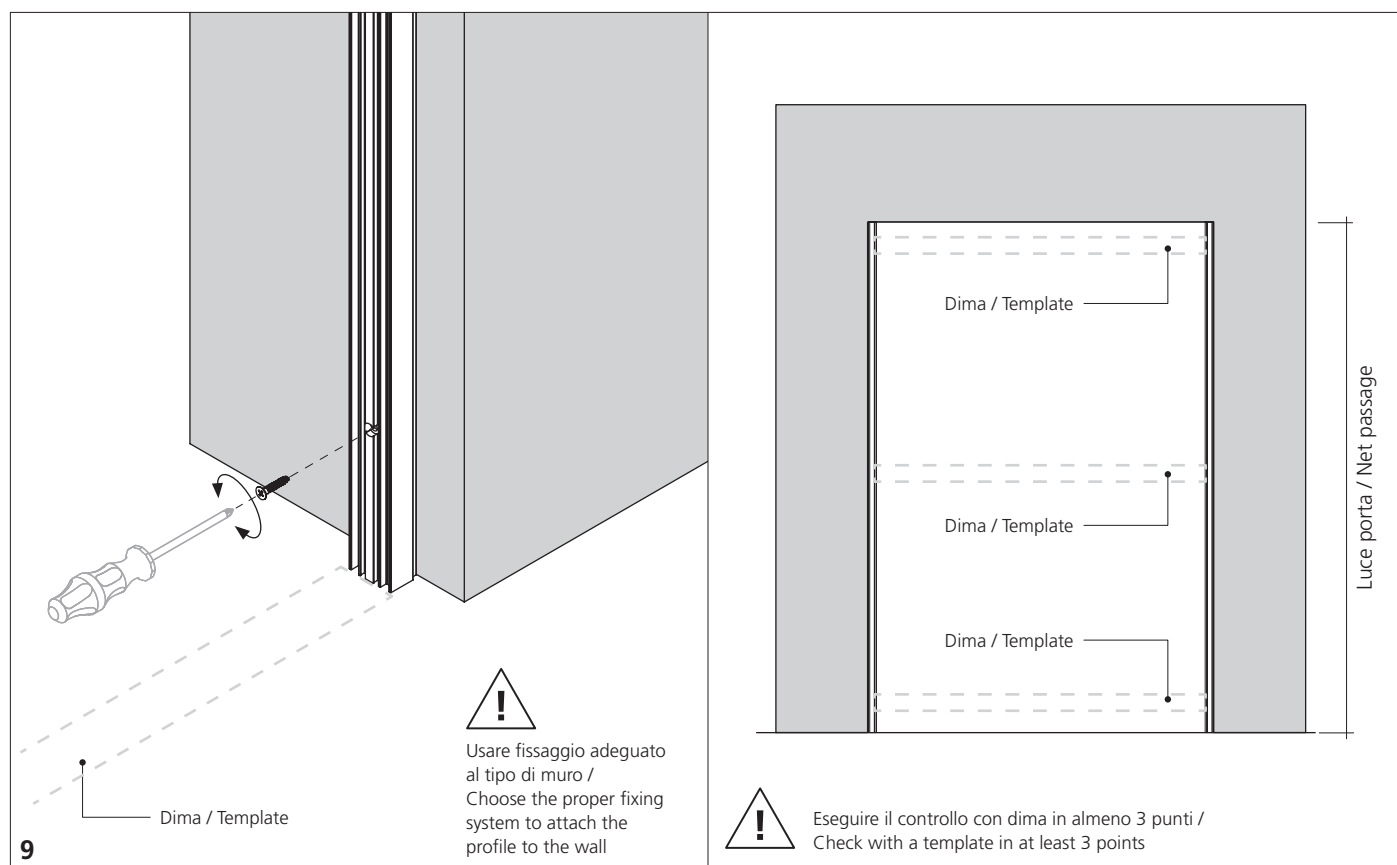
7. Ripetere gli step precedenti per montare i profili a muro dall'altro lato del vano.

7. Repeat the previous steps to mount the wall profiles on the other side of the wall.



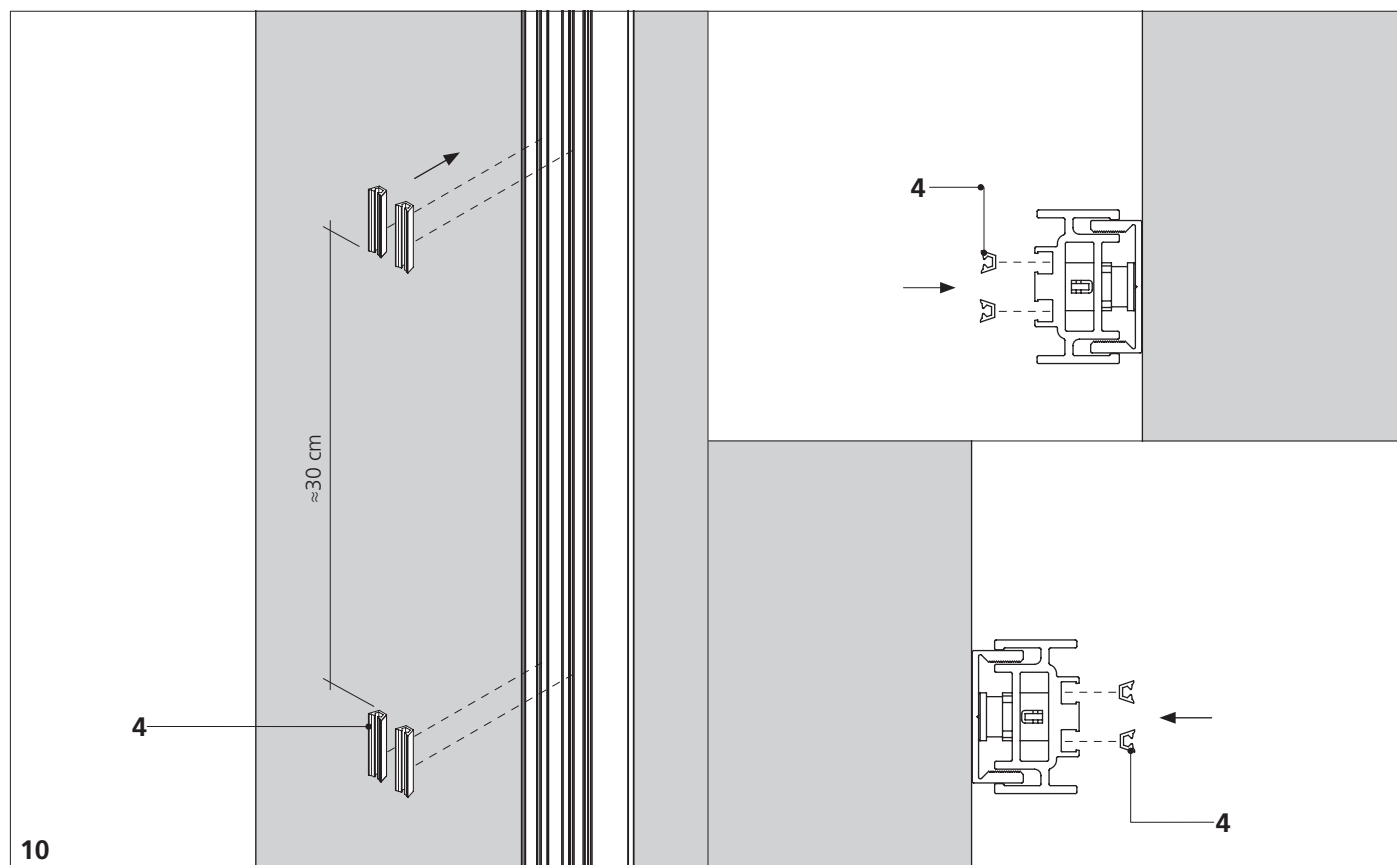
8. Mettere in bolla in profilo telescopico agendo sui regolatori. / Forare il profilo a muro nei punti prestabiliti.

8. Level the telescopic profile with the regulators. / Drill the wall profile in the pre drilled holes.



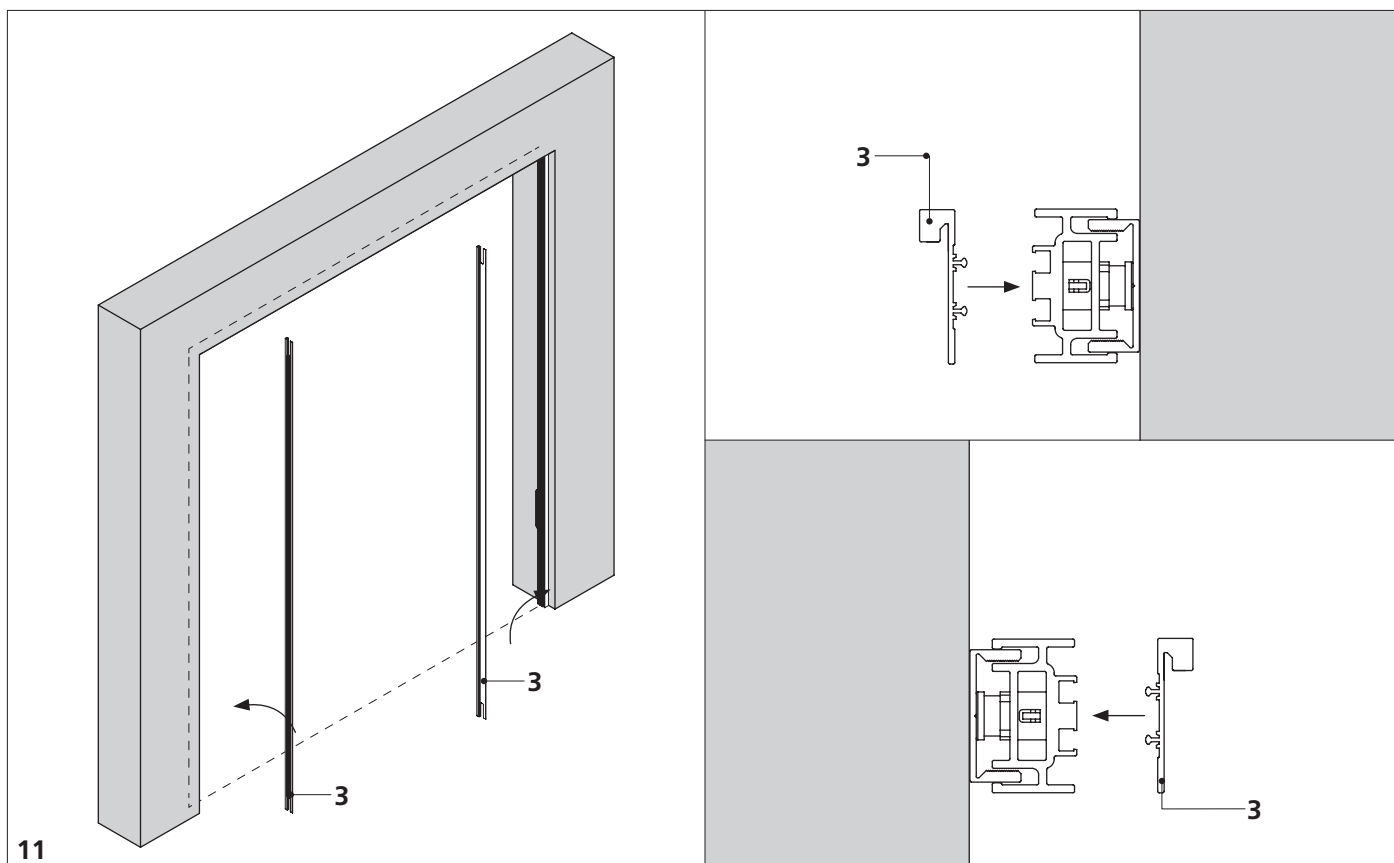
9. Verificare con la dima in dotazione la luce porta ed inserire le viti indicate per bloccare il profilo telescopico.

9. Check with the supplied template the door clearance and lock the telescopic profile into position with the security screws.

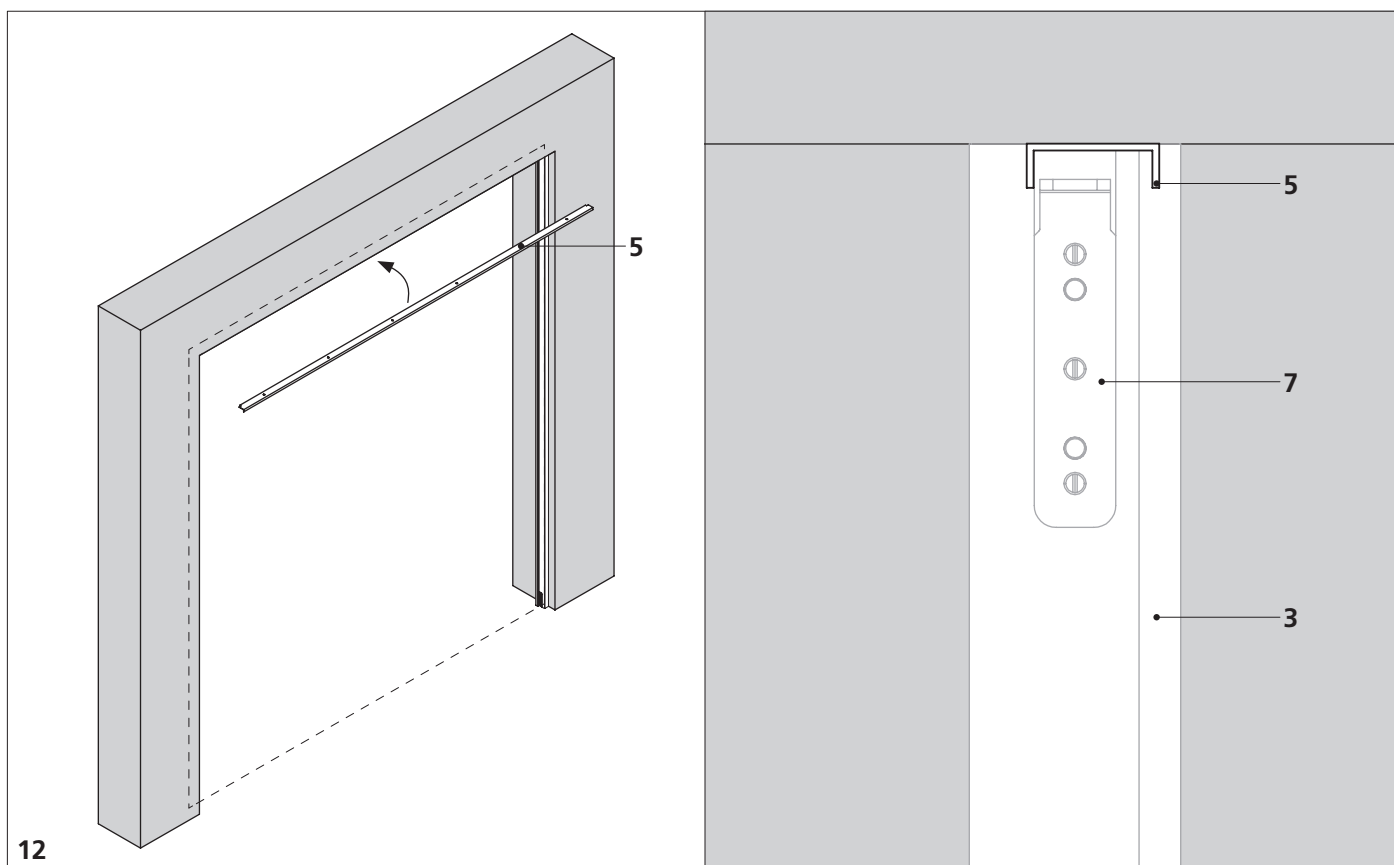


10. Ogni 30 cm, inserire clip di plastica su entrambi i montanti della porta.

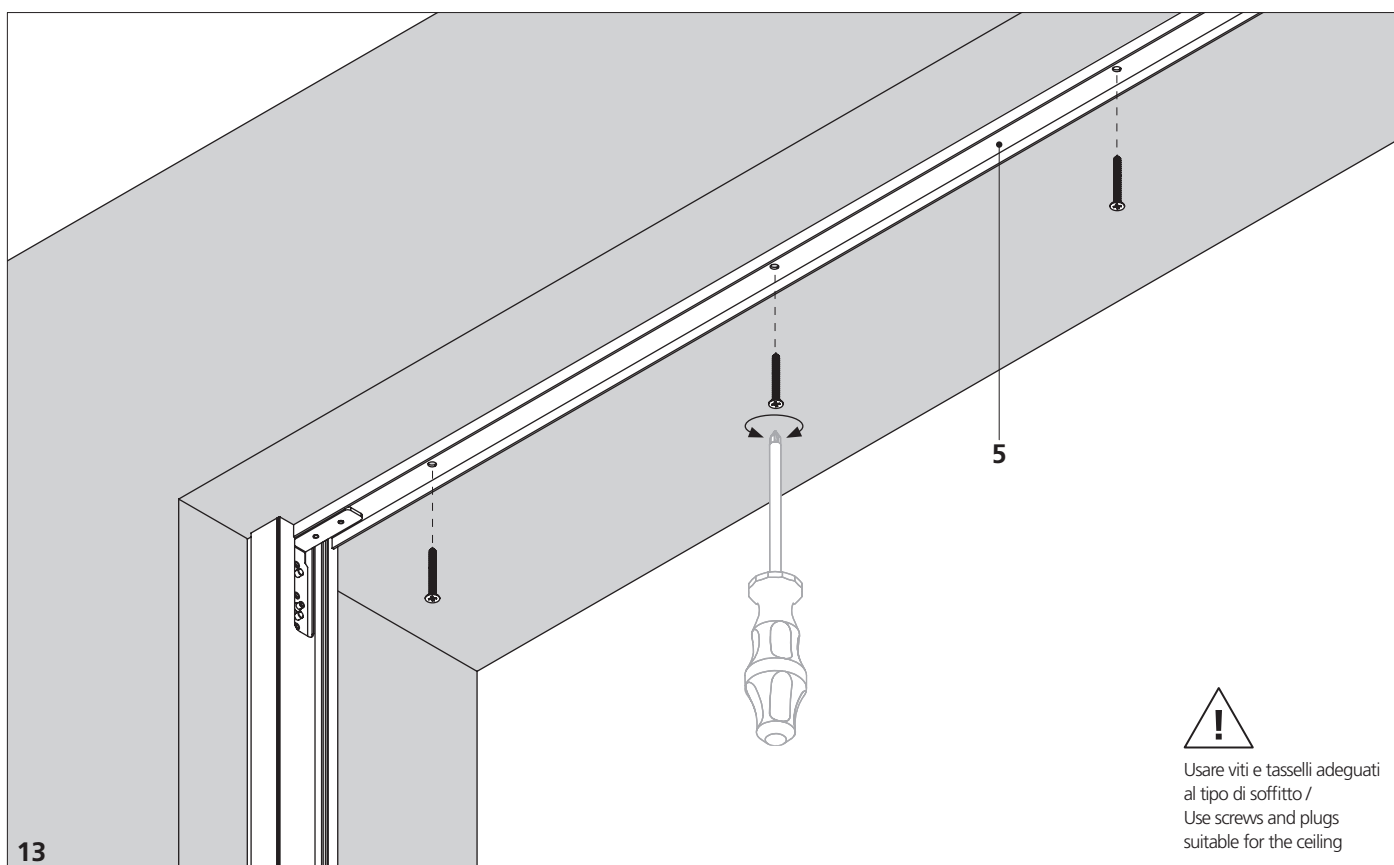
10. Each 30 cm, insert the plastic clip on each door upright.



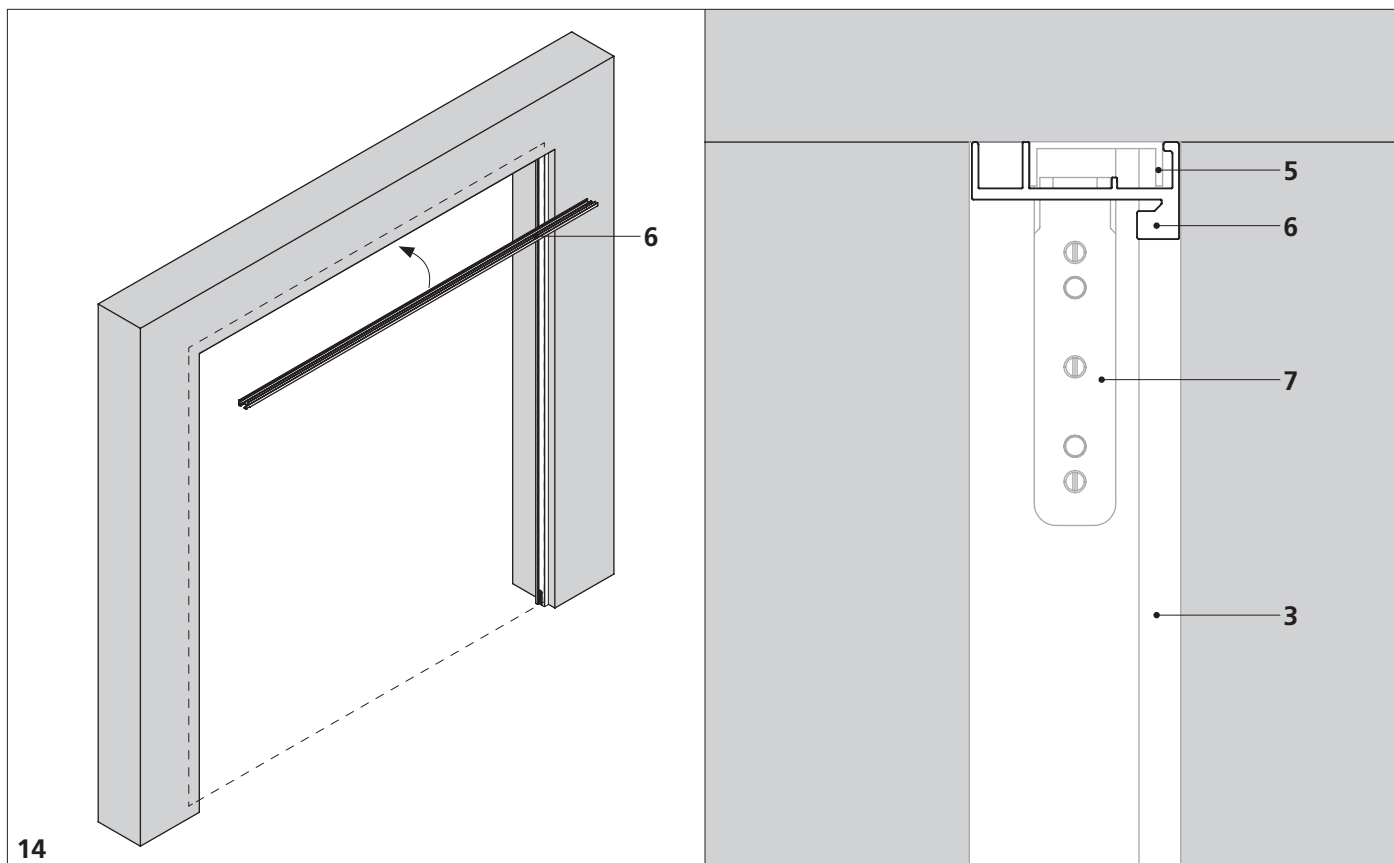
11. Inserire i profili di copertura sui montanti.
11. Insert the cover profiles on the uprights.



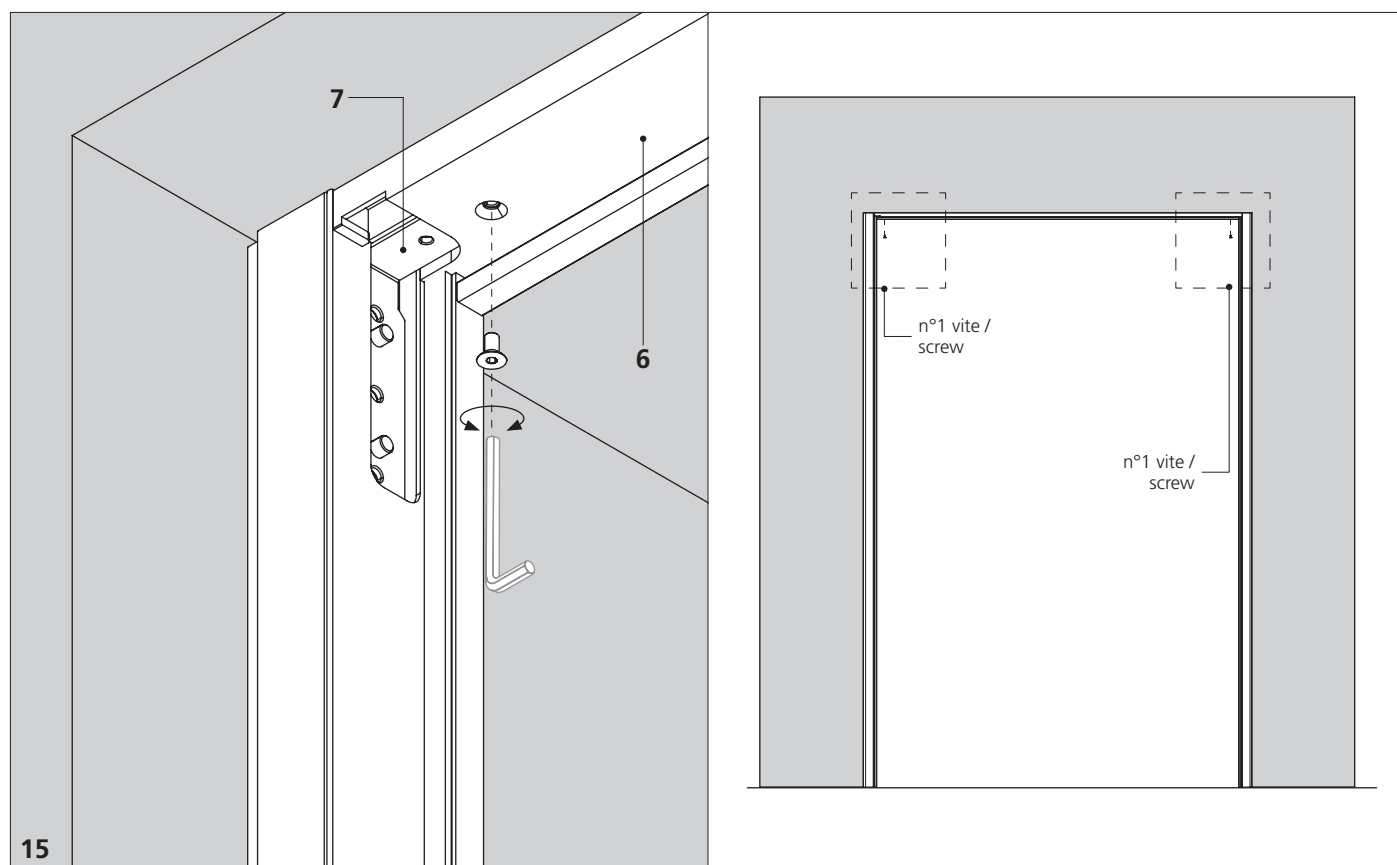
12. Posizionare il profilo a C a soffitto sulla mezzera tracciata in precedenza.
12. Position the wall profile C on the ceiling to the center line marked before.



13. Forare il soffitto. Fissare il profilo a C con viti e tasselli adeguati al tipo di soffitto.
13. Drill the ceiling. Fix the C profile with screws and plugs suitable for the ceiling.



14. Infilare il traverso di battuta.
14. Insert the stop crosspiece.

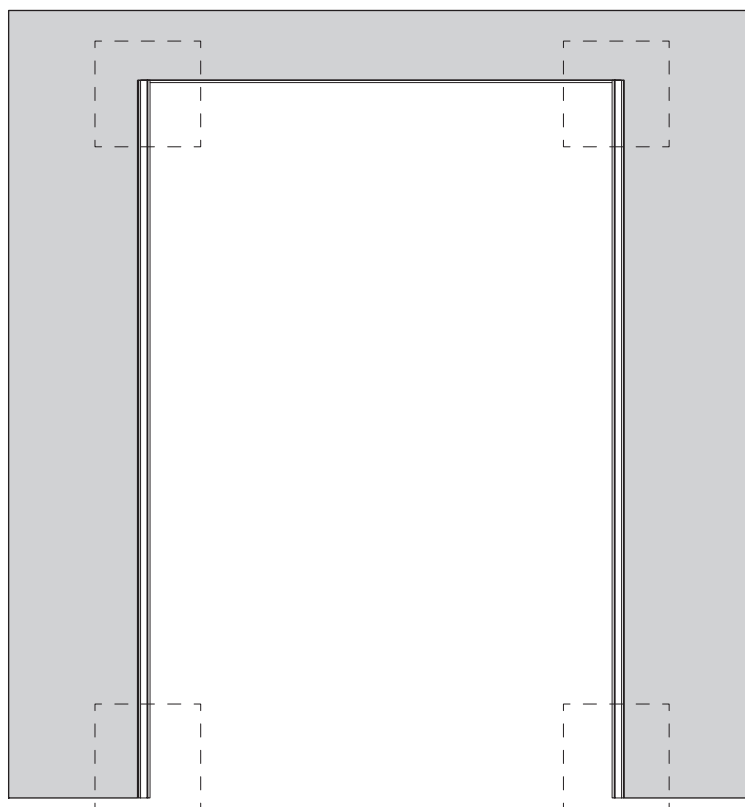


15. Avvitare n°2 viti per bloccare il traverso sulle staffe. (n°1 vite per lato)

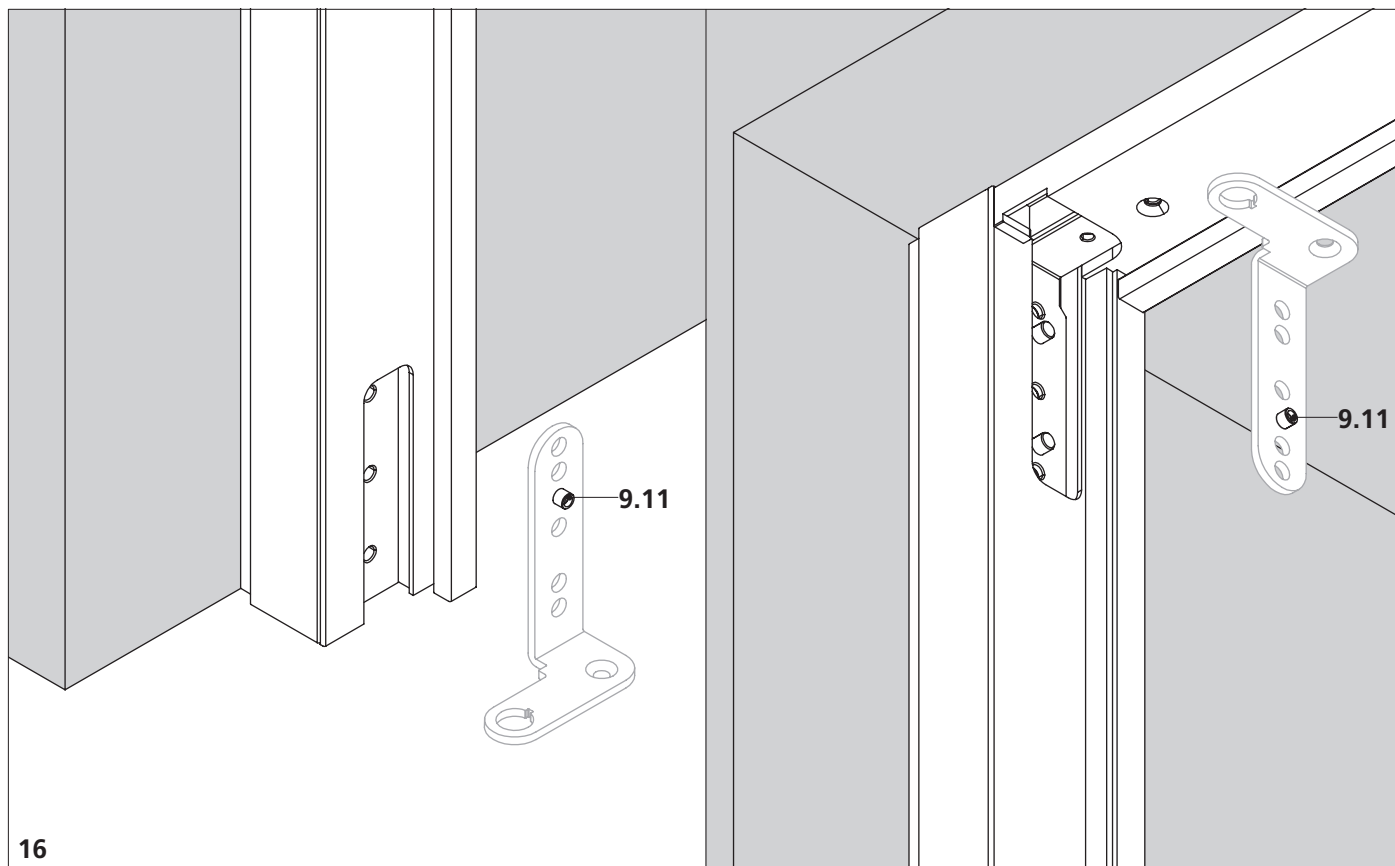
15. Tighten 2 screws to stop the crosspiece on the brackets. (1 screw each side)



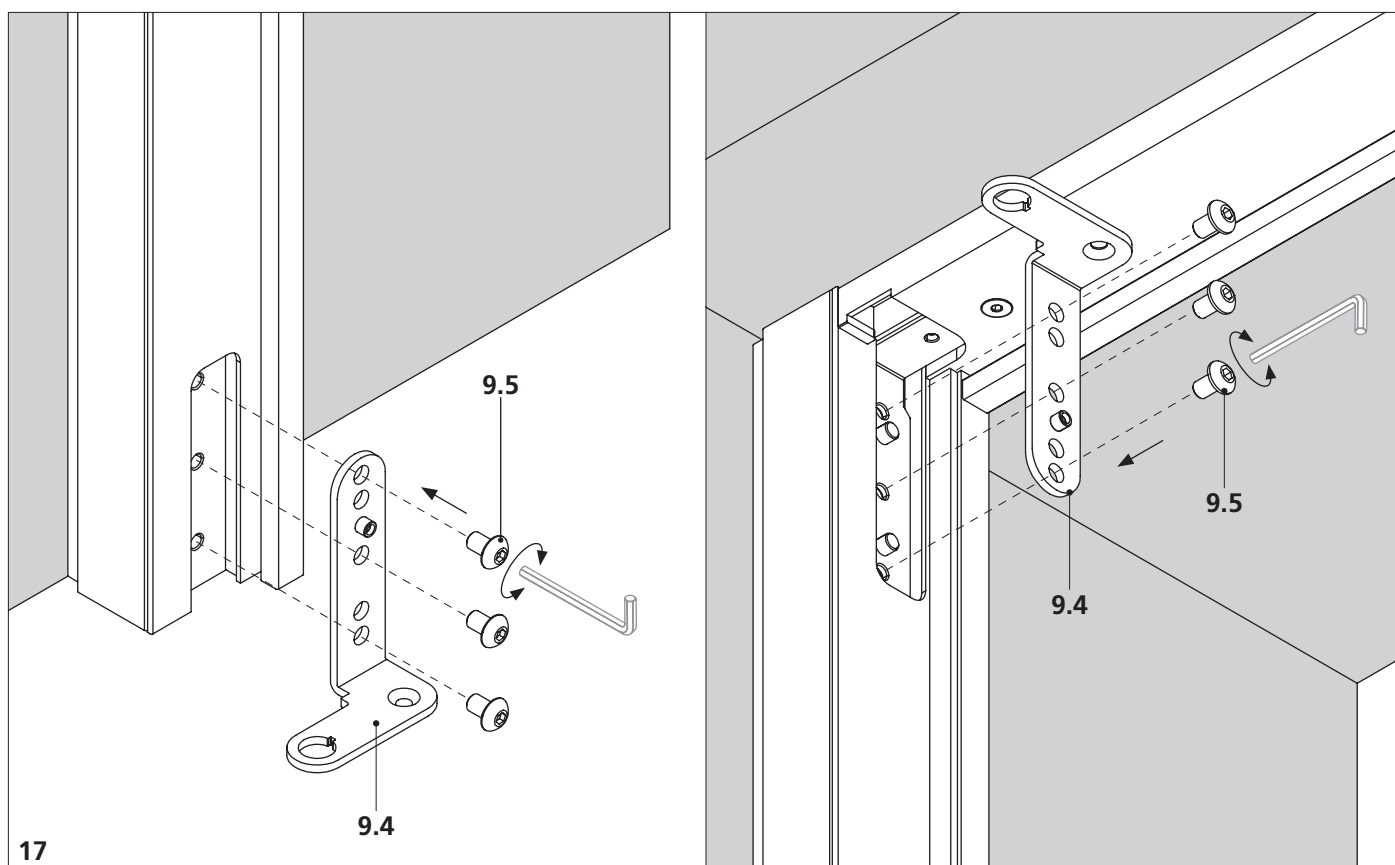
Eseguire gli step per il montaggio cerniere, su entrambi i montanti /
Follow the steps to assemble the hinges on each upright



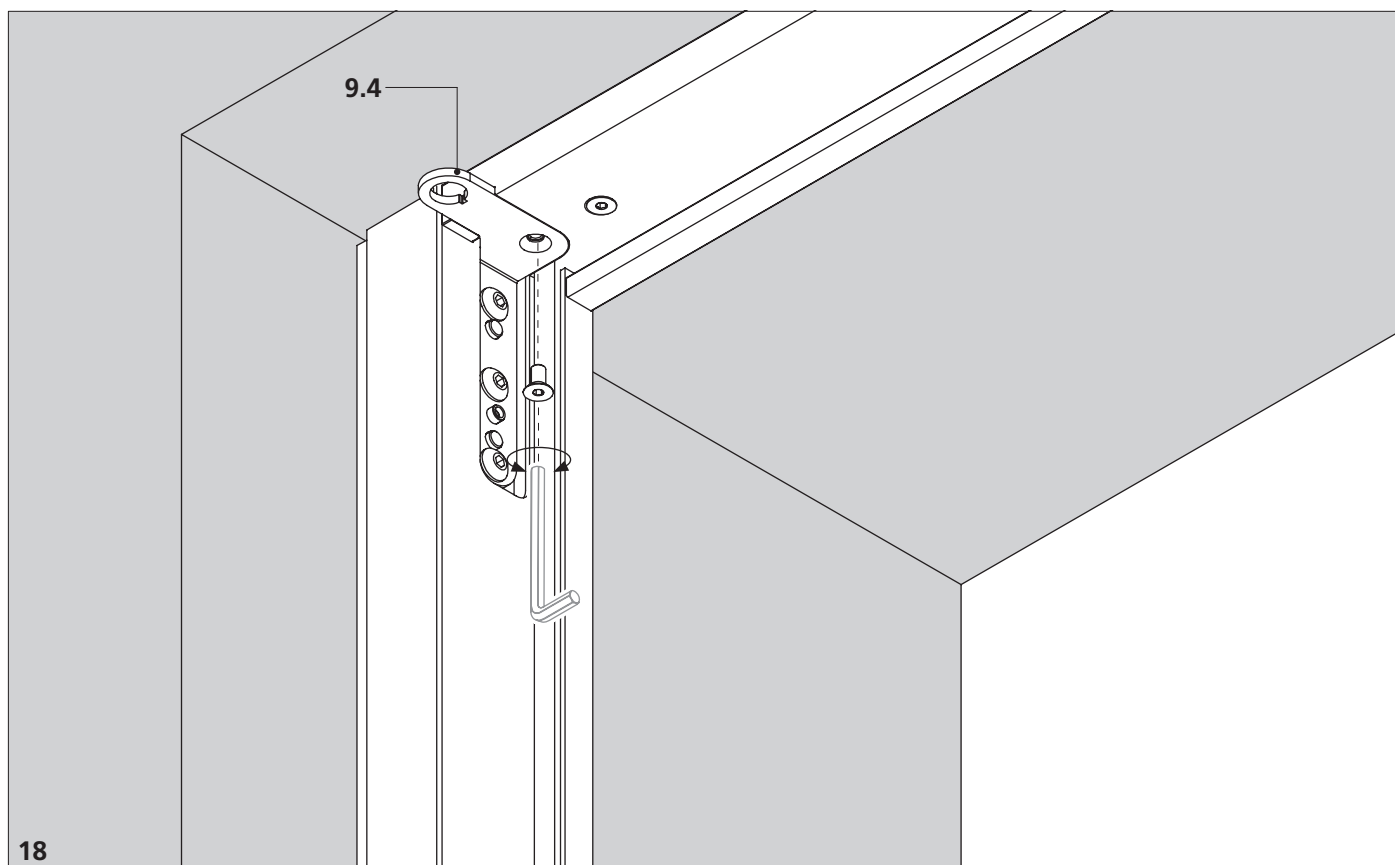
**MONTAGGIO CERNIERE.
HINGE INSTALLATION.**



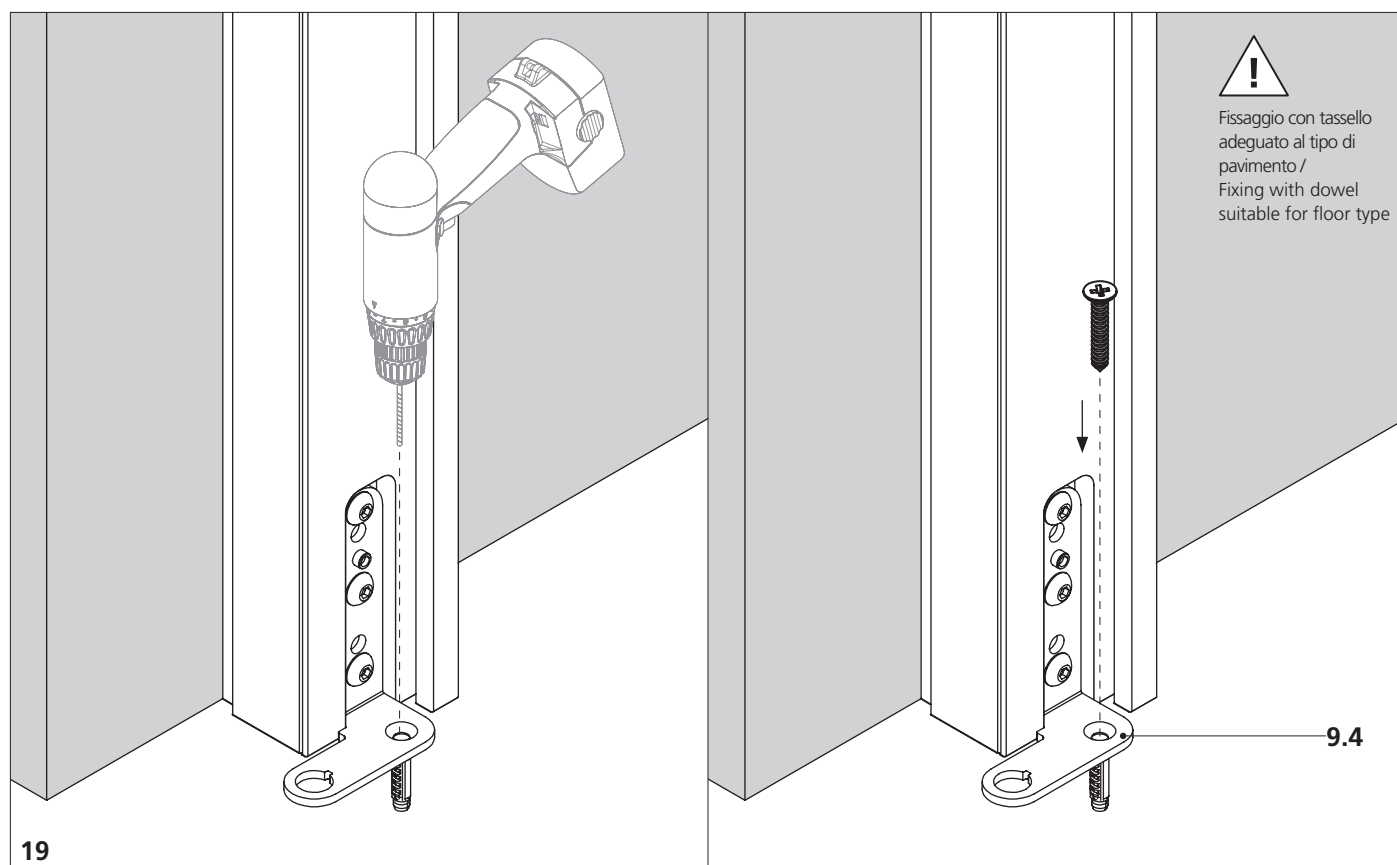
**16. Accertarsi che la boccola sia inserita nella cerniera.
16. Make sure the bushing is inserted into the hinge.**



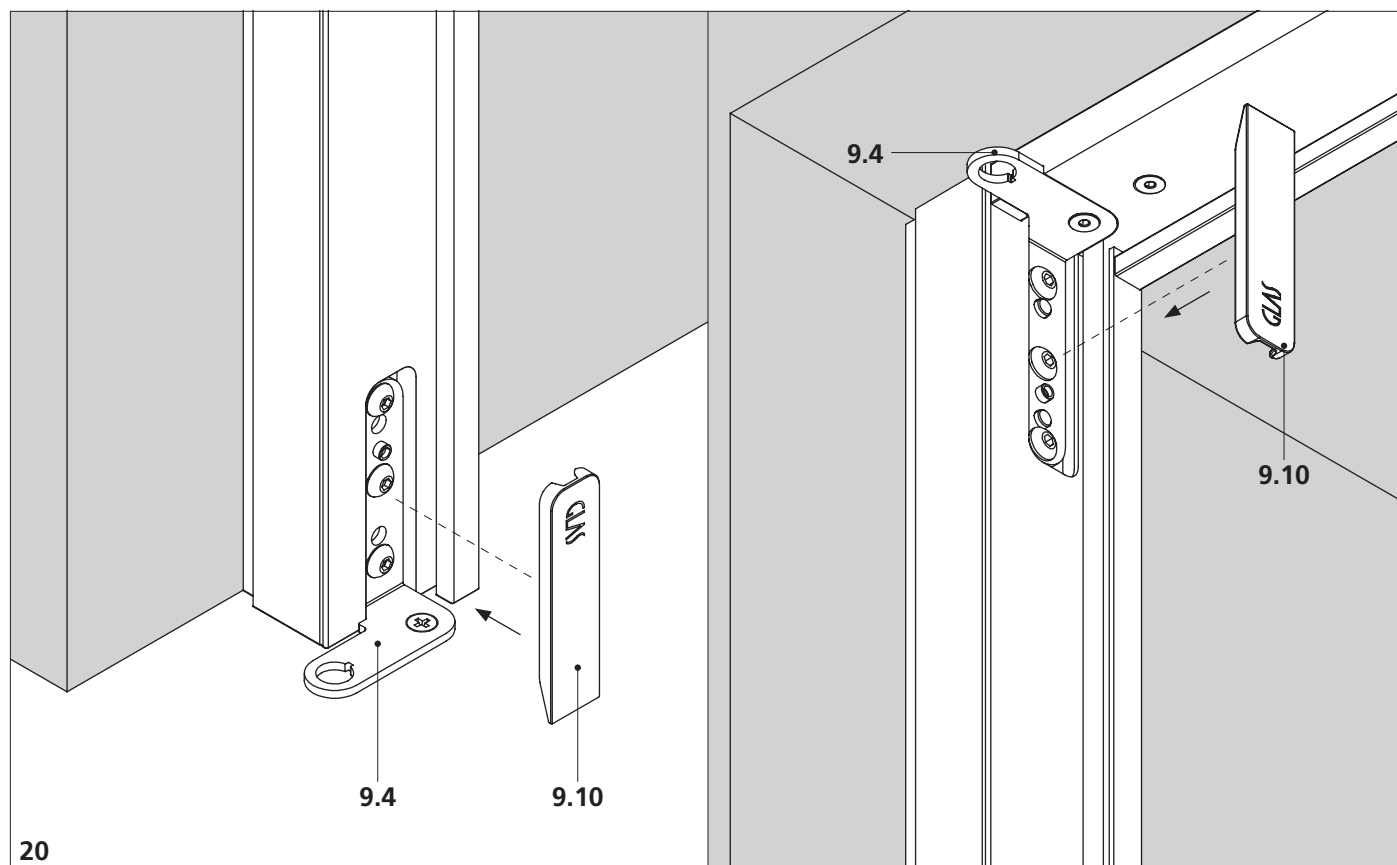
17. Fissare sul montante della porta la cerniera inferiore e quella superiore.
17. Fix on the door upright the lower hinge and the upper one.



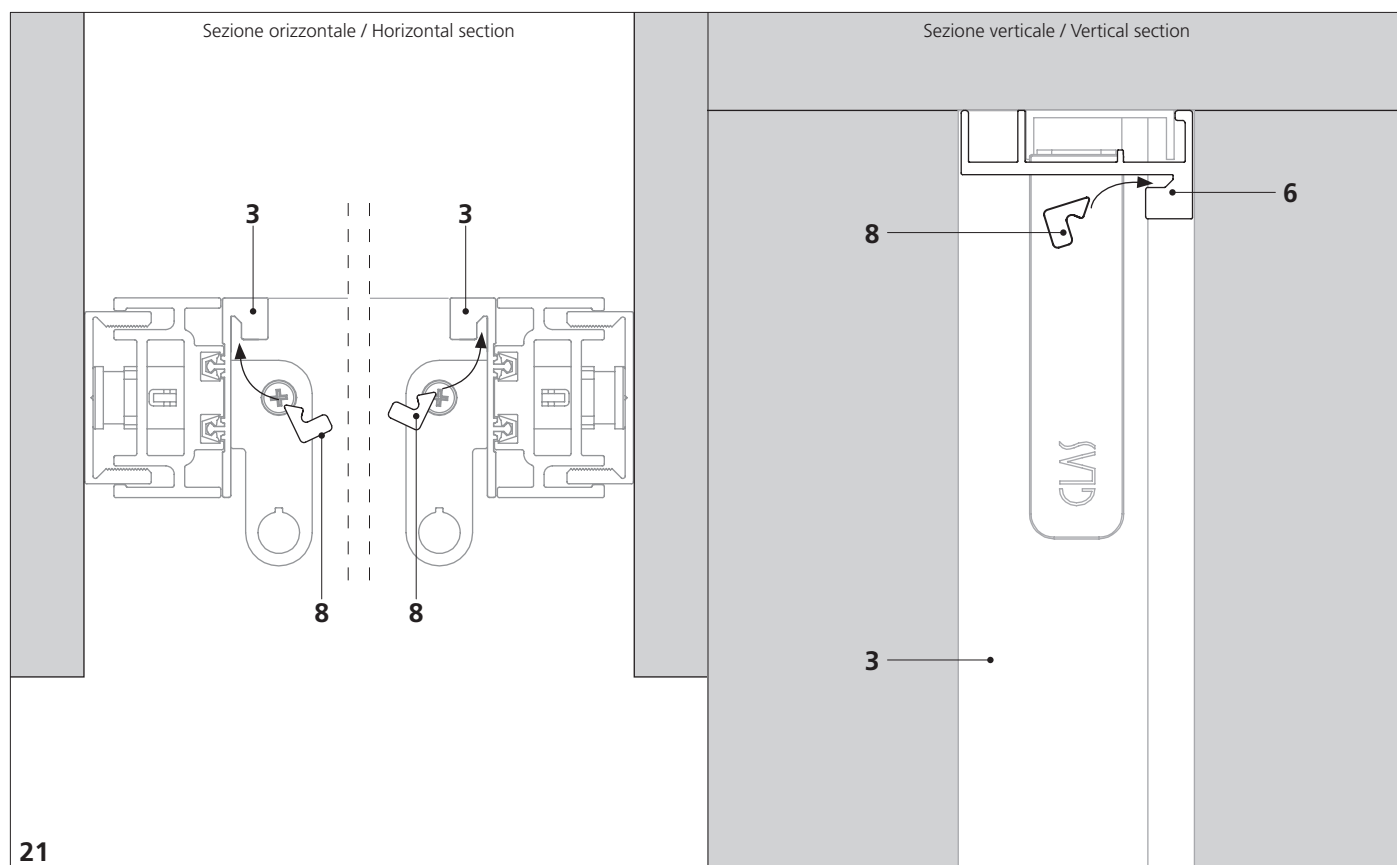
18. Avvitare una vite per fissare la cerniera superiore al traverso di battuta.
18. Tighten one screw to fix the upper hinge to the stop crosspiece.



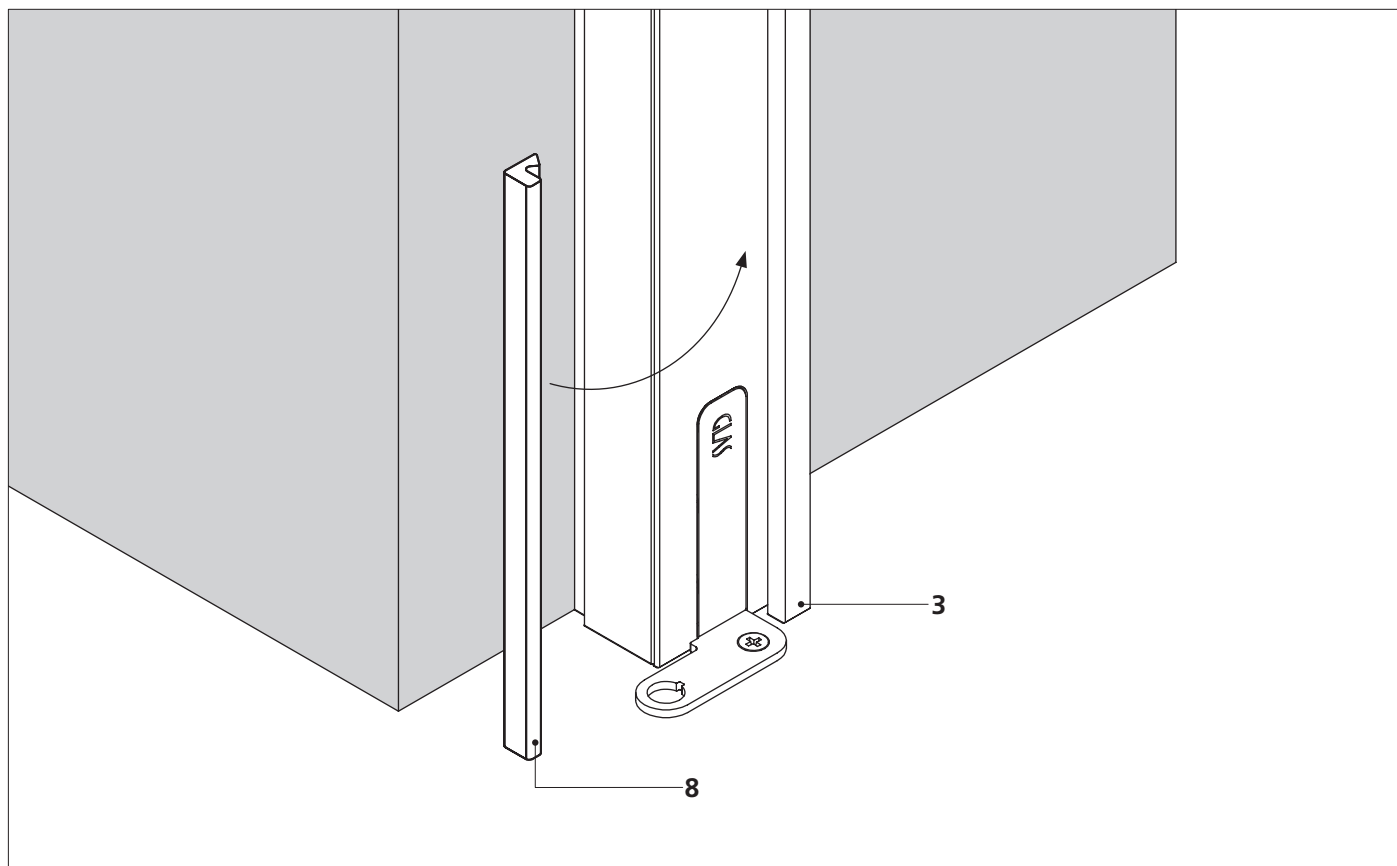
19. Forare il pavimento ed inserire vite di sicurezza nella cerniera inferiore.
19. Drill the floor and insert safety screw in the lower hinge.



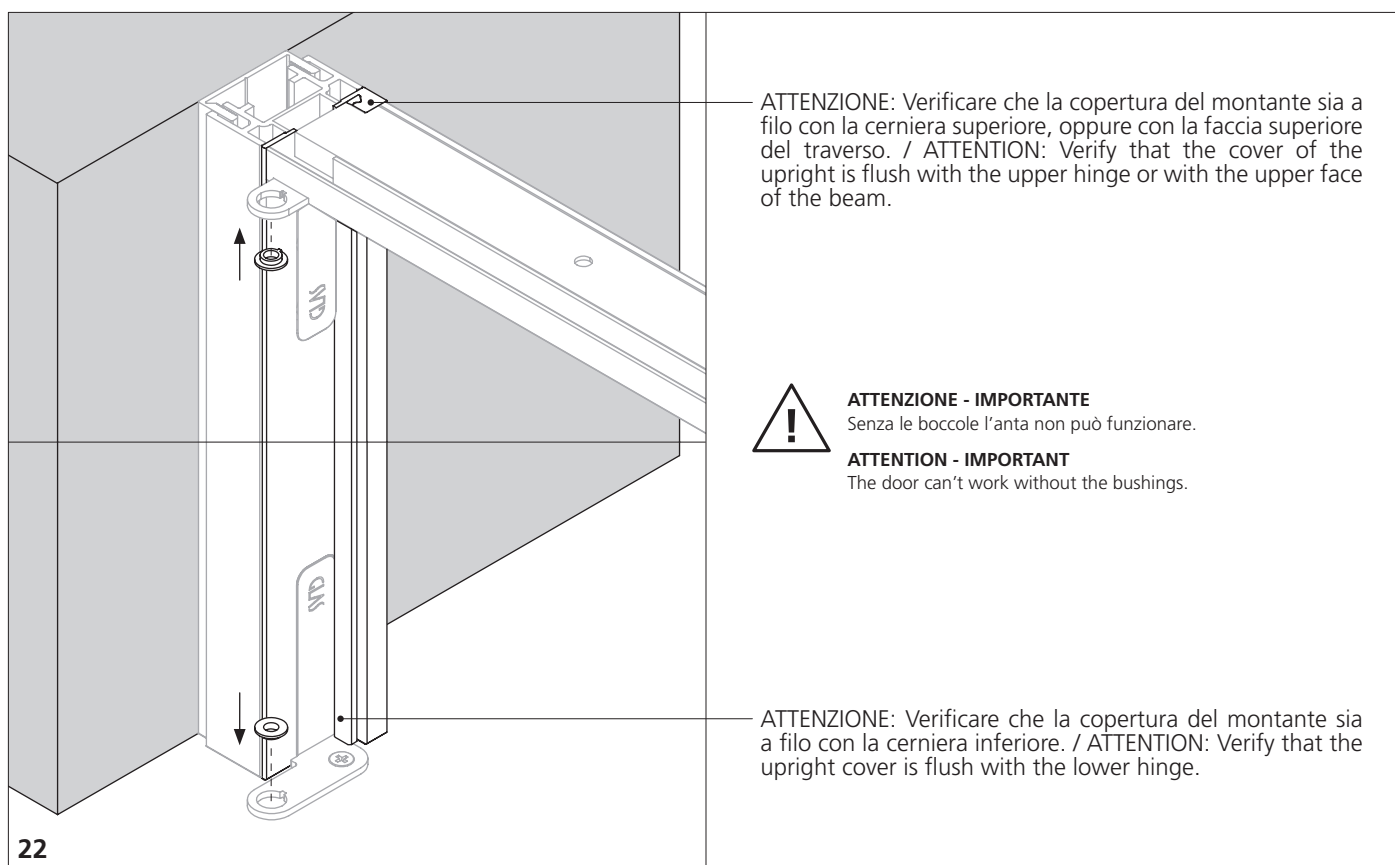
20. Inserire il piatto di copertura nella sede della cerniera.
20. Insert the cover plate into the hinge seat.



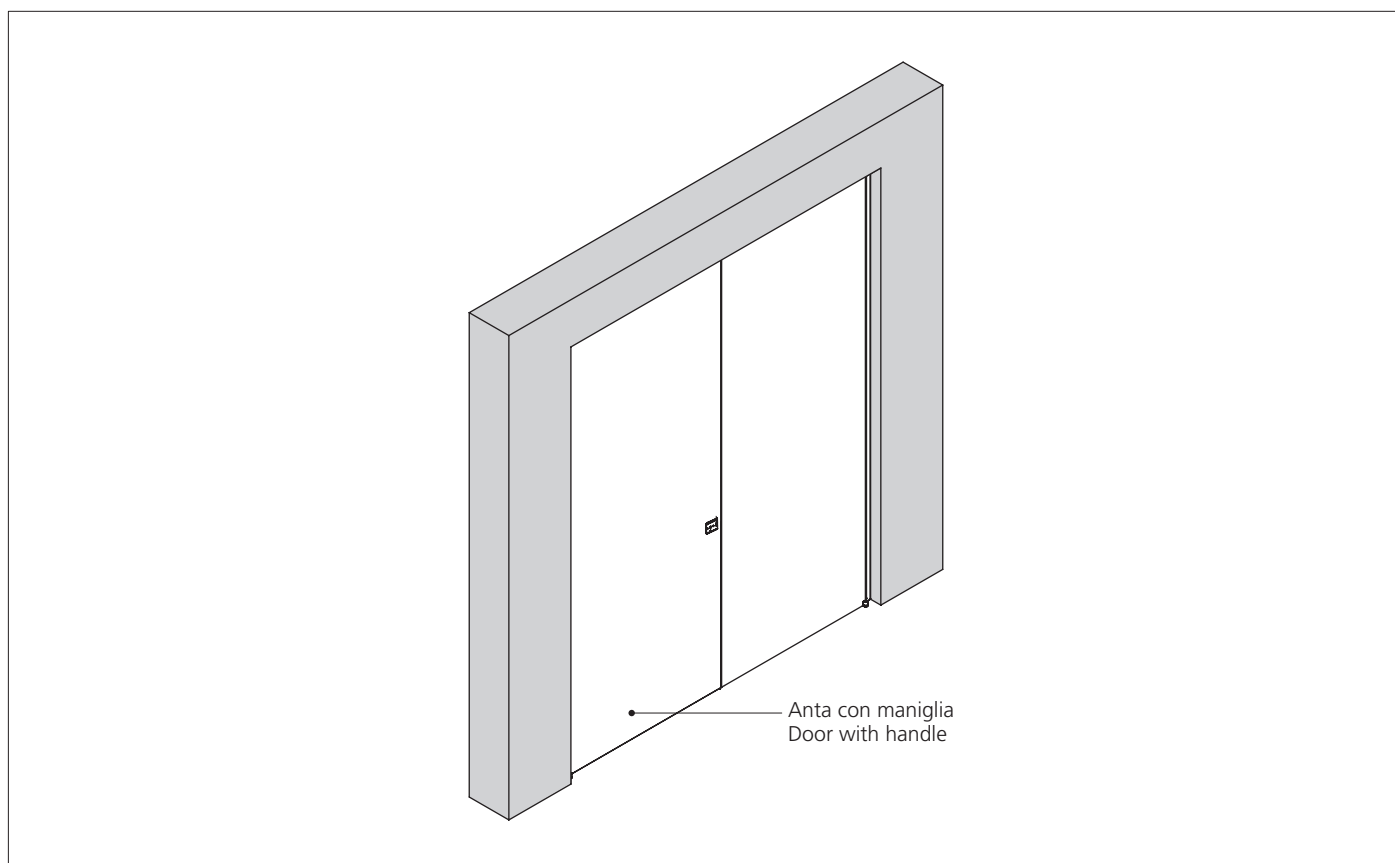
21. Tagliare a misura ed inserire la guarnizione di battuta sui montanti e sul traverso.
 21. Cut to measure and insert the the striker gasket on the uprights and on the crosspiece



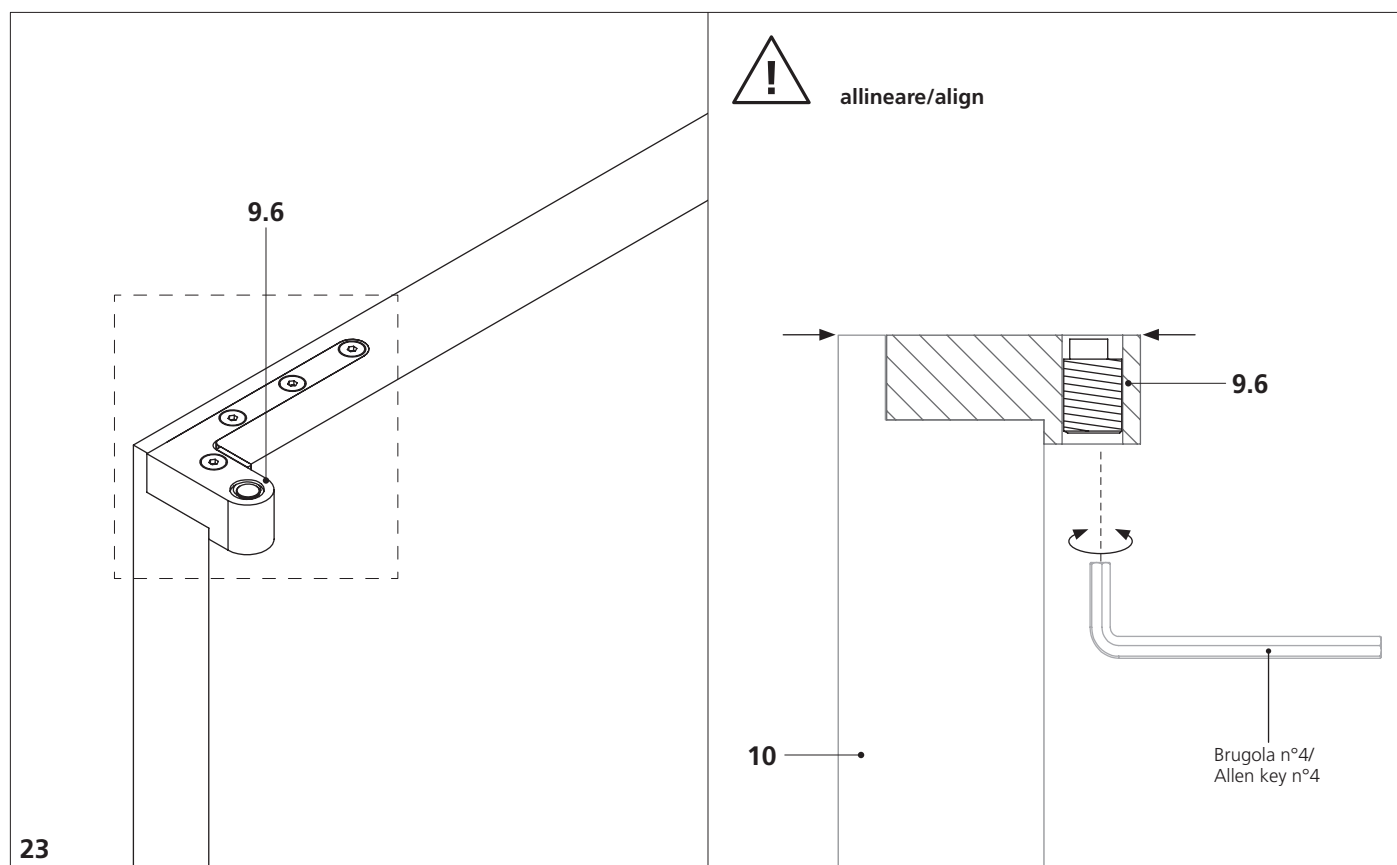
ATTENZIONE: Tagliare la guarnizione a filo della cerniera inferiore.
ATTENTION: Cut the gasket up to the lower hinge.



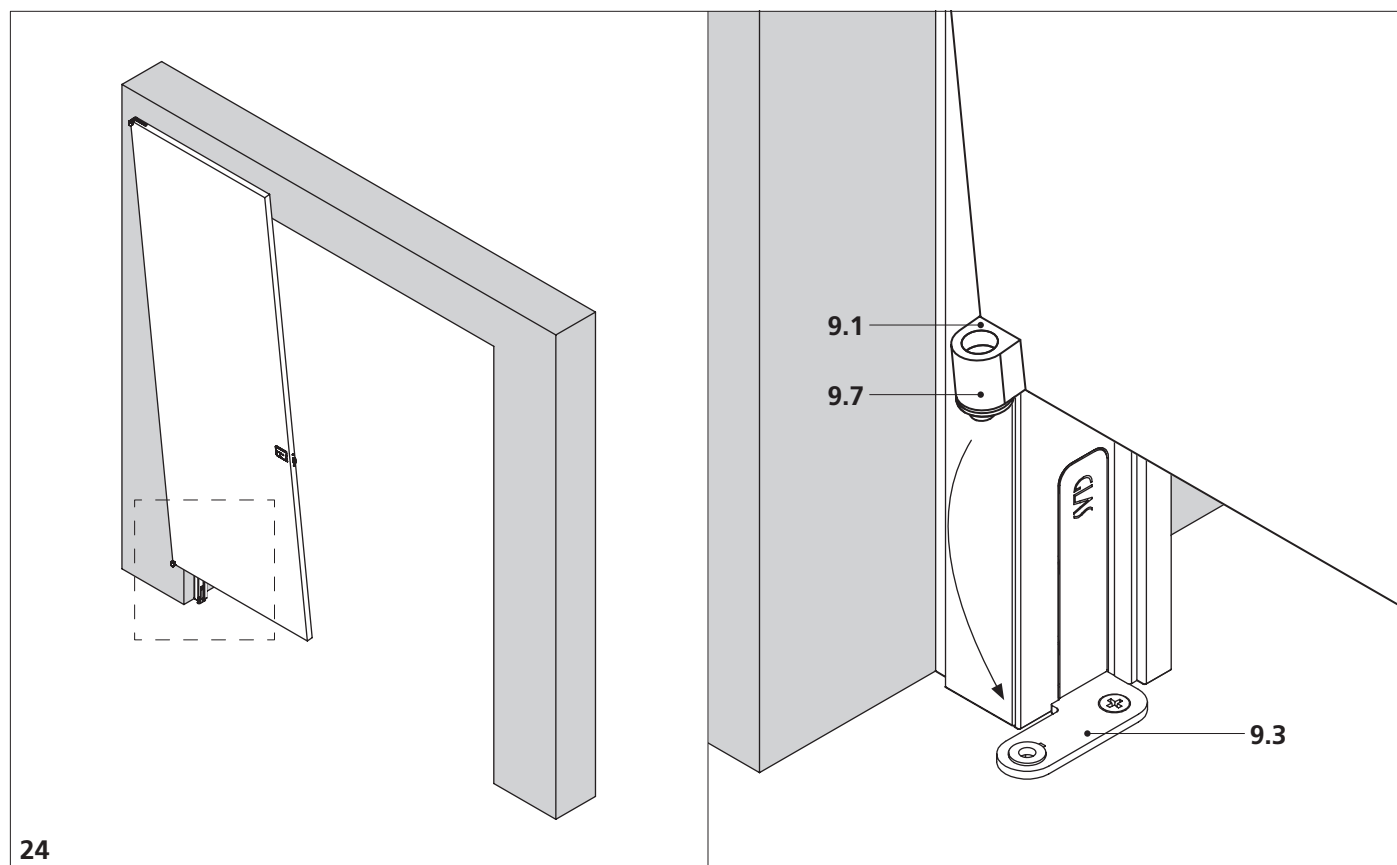
22. Inserire le boccole inferiori e superiori nella propria sede sulle cerniere inferiori e superiori.
22. Align lower and upper bushings into their groove on lower and upper hinges.



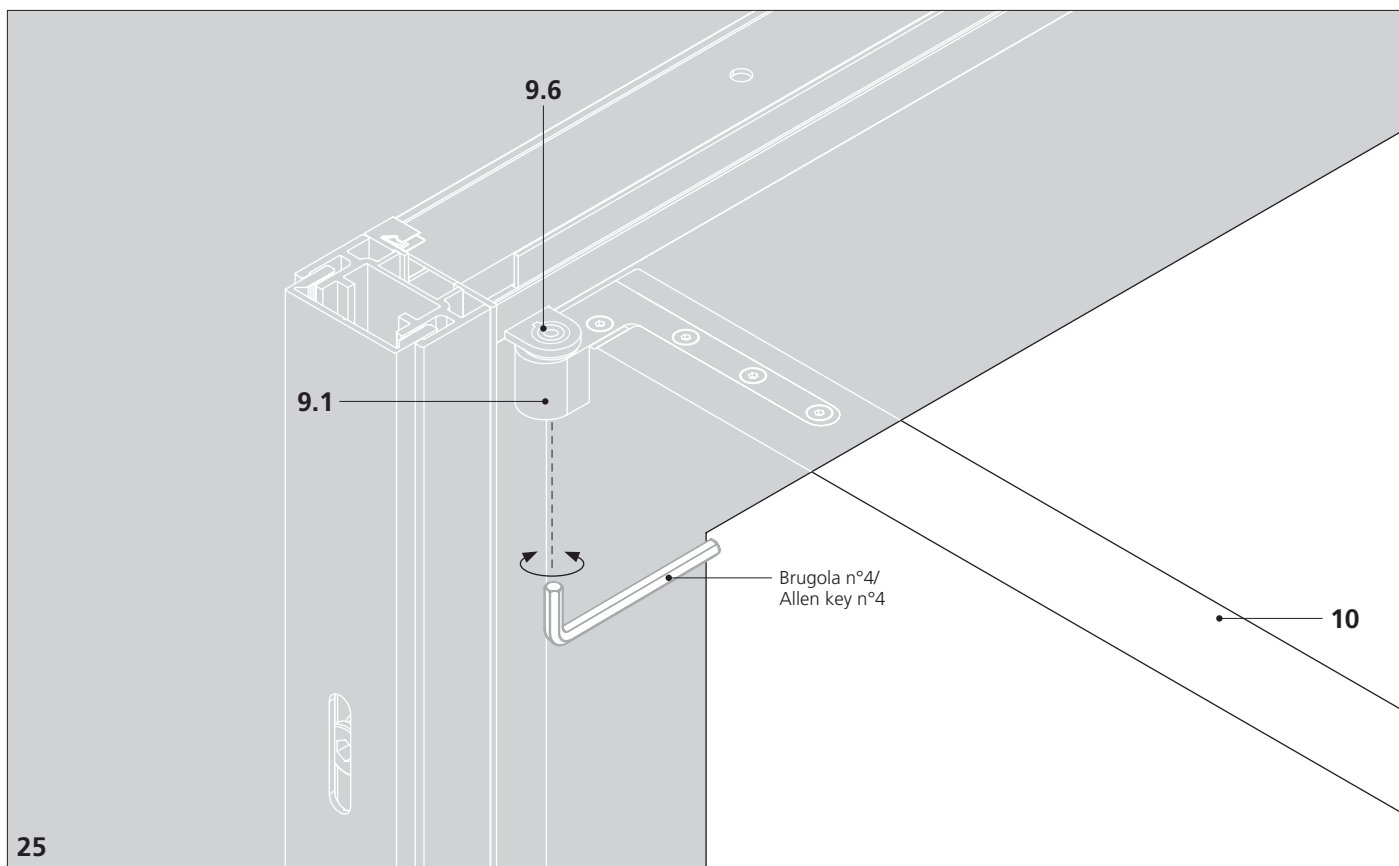
Montaggio anta con maniglia
Installation of the door with handle



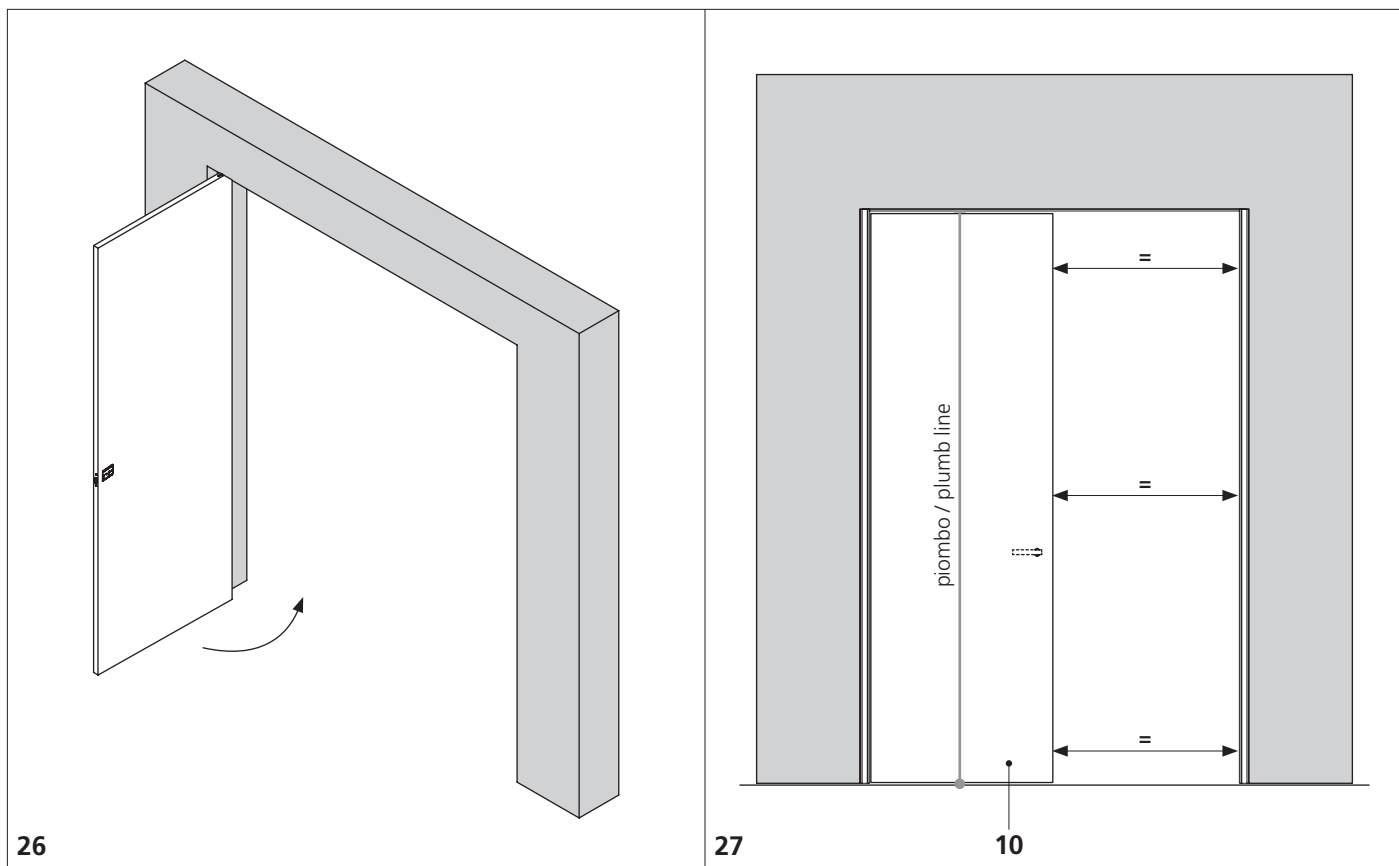
23. Verificare sull'anta che il perno eccentrico superiore sia posizionato all'interno della cerniera stessa.
23. Ensure that the upper eccentric pin is correctly located inside the hinge.



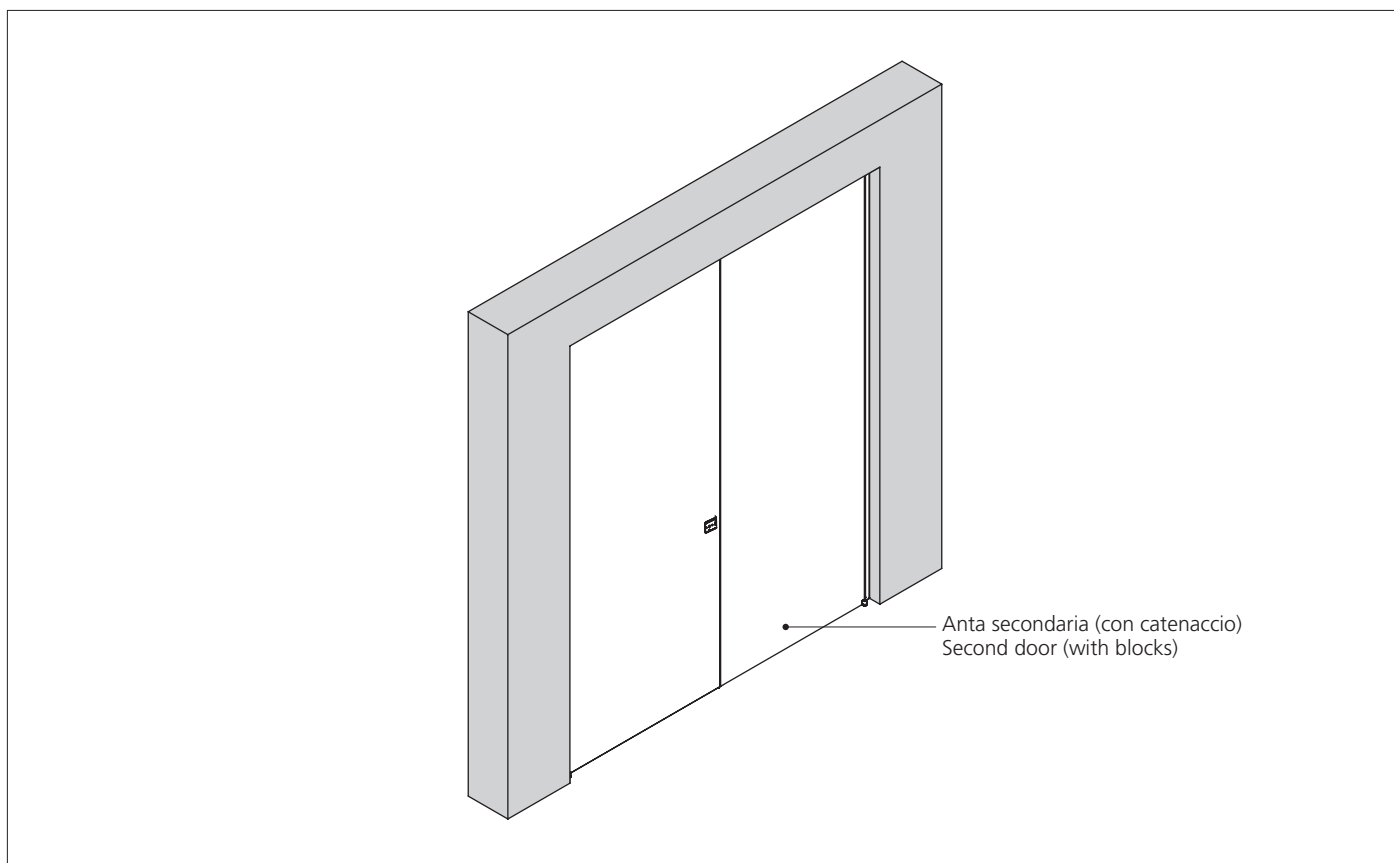
24. Inclinare l'anta e infilare il perno inferiore nella squadretta inferiore.
24. Tilt the door forward and fit the lower pivot into the lower square.



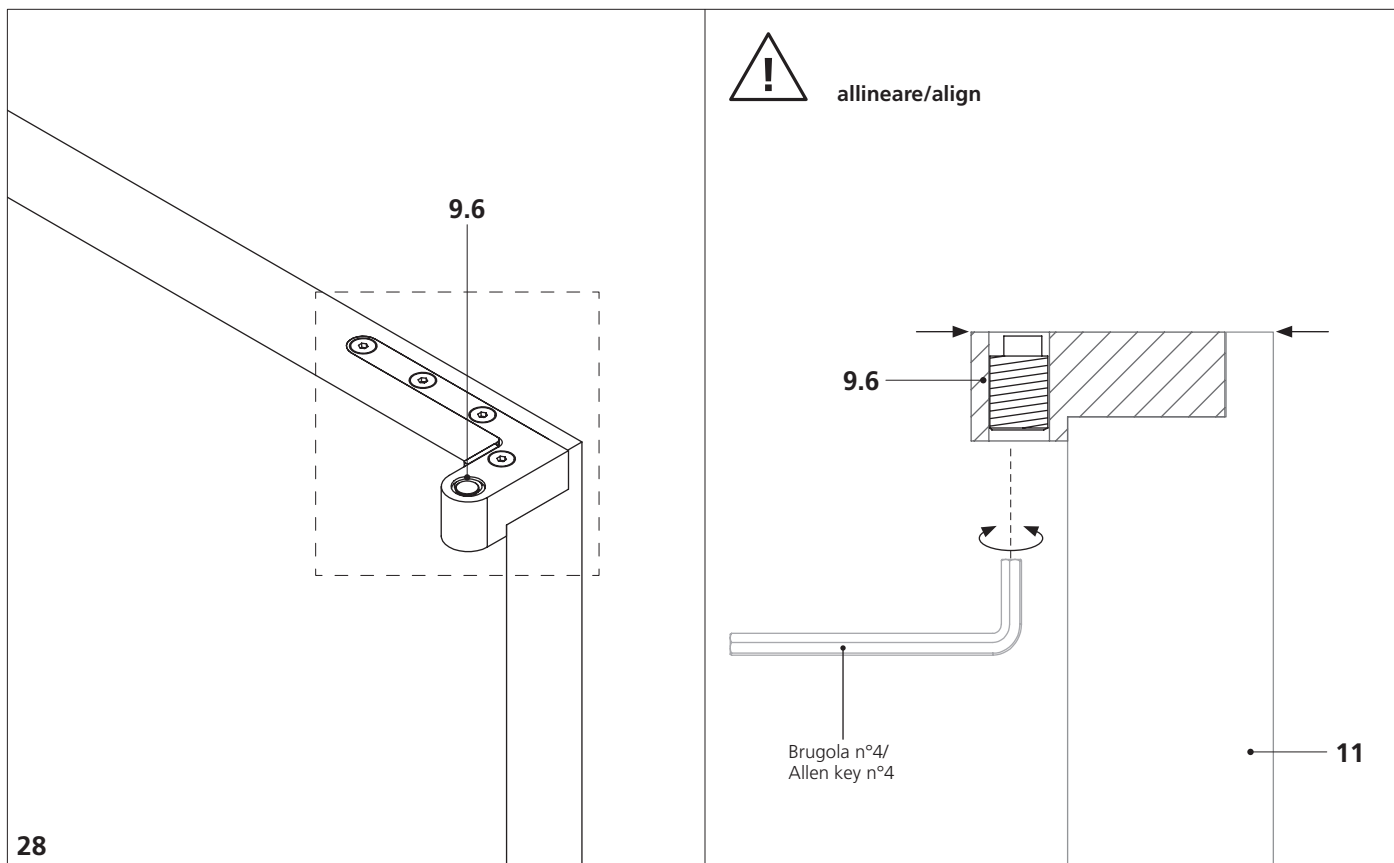
25. Raddrizzare l'anta, mettere in corrispondenza la squadretta superiore con il perno eccentrico superiore ed avvitare.
25. Position the door upright. Align the upper fitting with the upper eccentric pin and screw together.



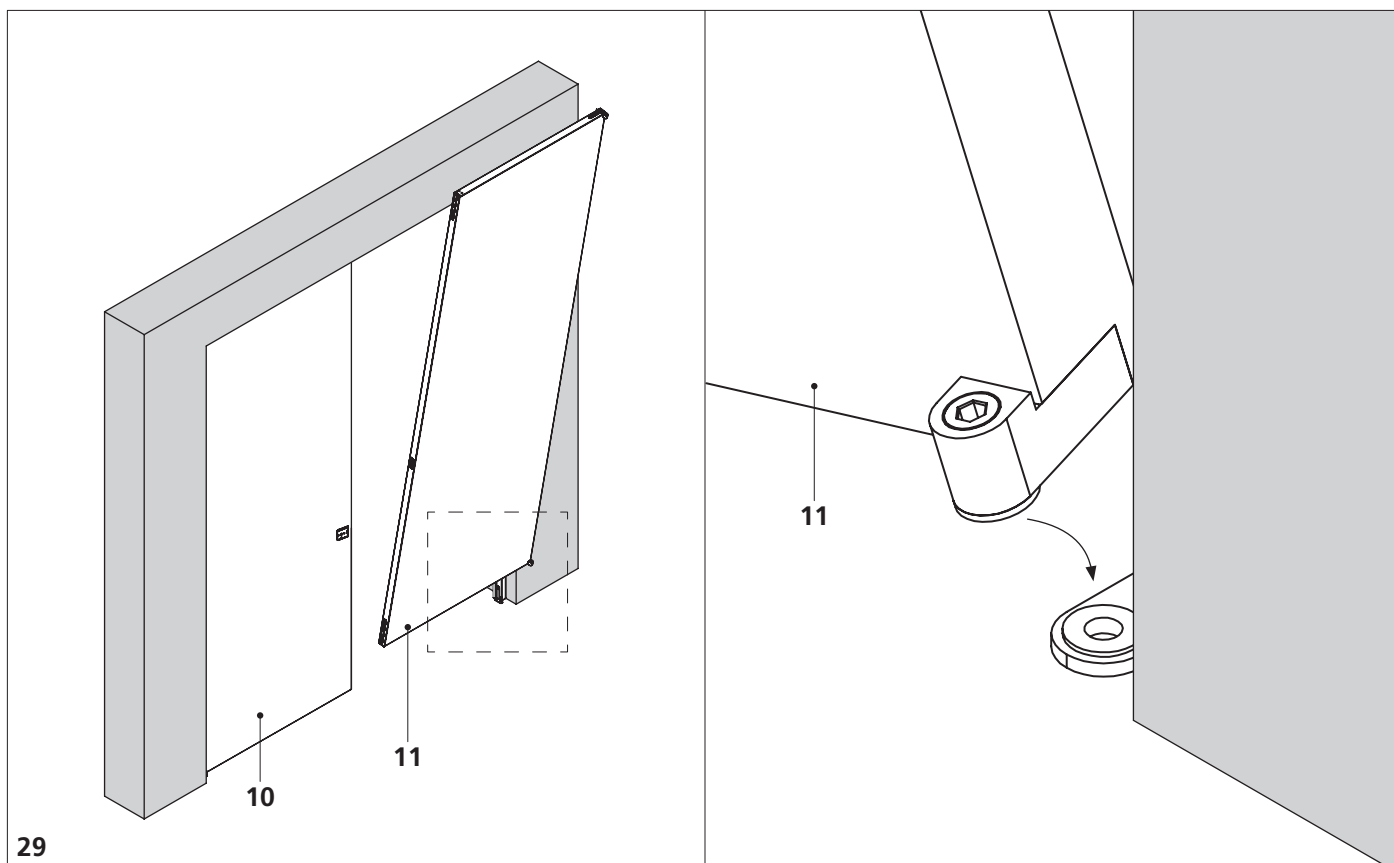
26. Chiudere l'anta. / 27. Verificare che l'anta sia perfettamente a piombo, intervenendo, se necessario, sulla regolazione delle cerniere.
26. Close the door. / 27. Make sure that the door is perfectly plumb line, acting, if necessary, on the hinge regulation.



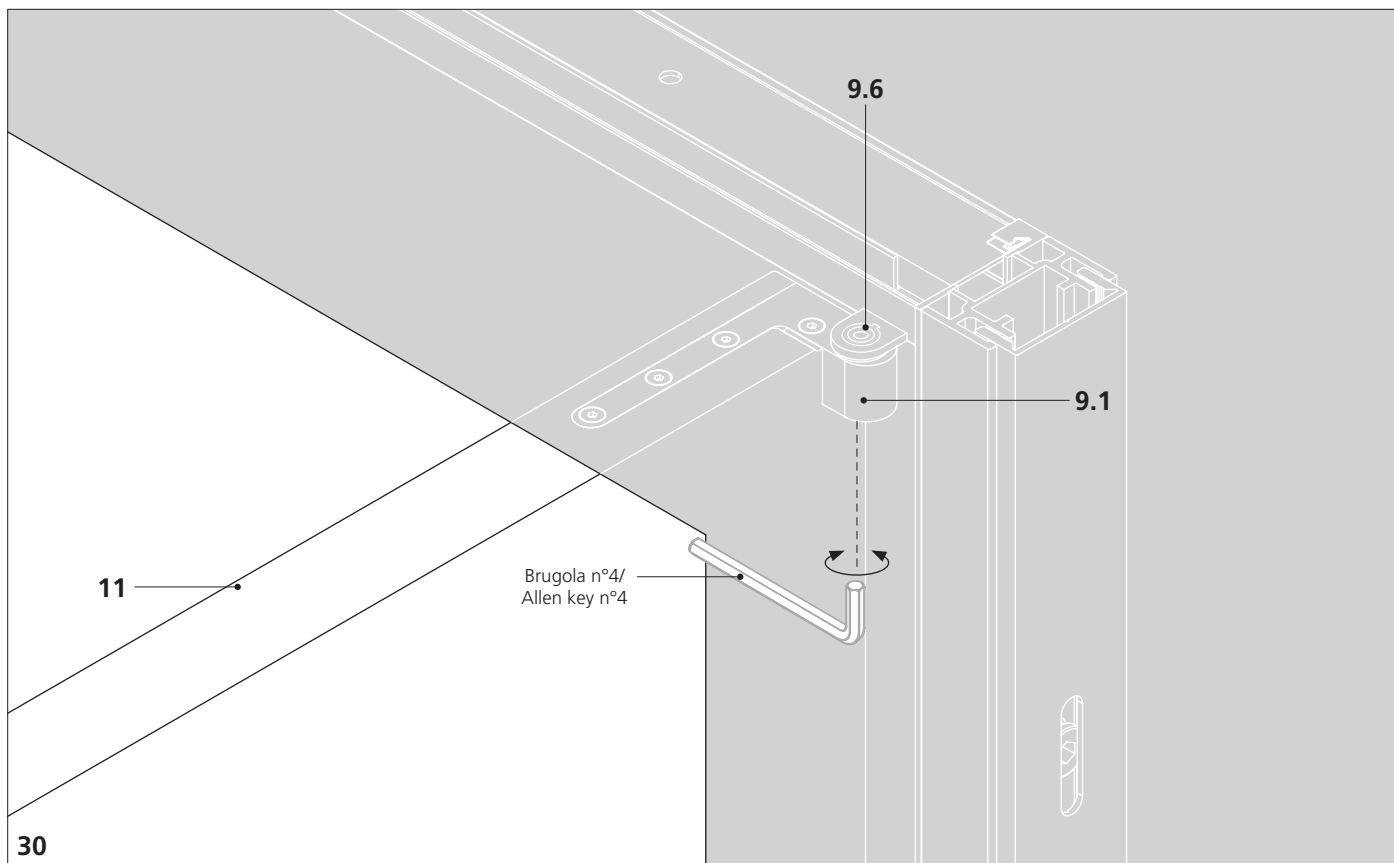
Montaggio anta secondaria (con catenaccio)
Installation of second door (with blocks)



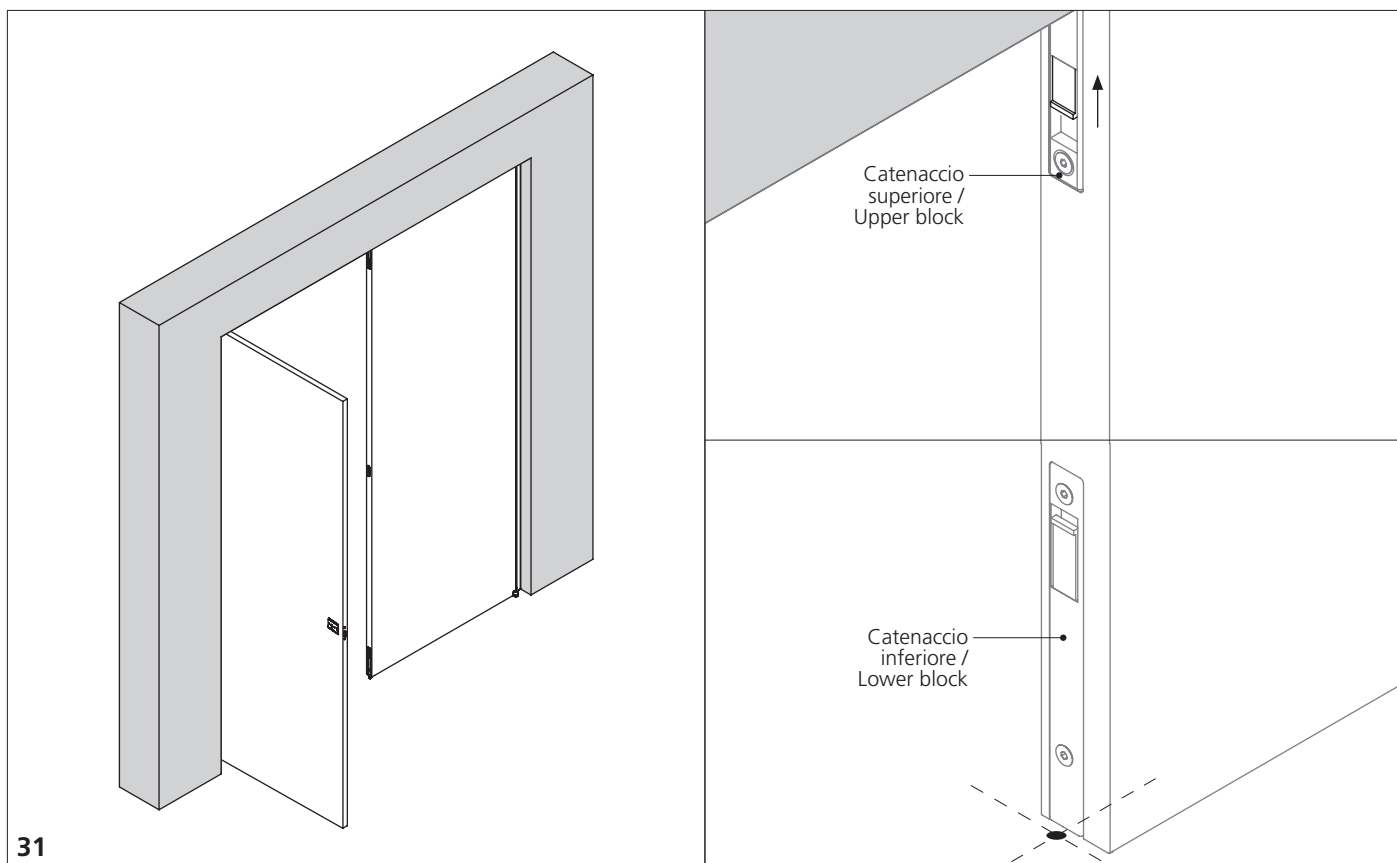
28. Verificare sull'anta che il perno eccentrico superiore sia posizionato all'interno della cerniera stessa.
28. Ensure that the upper eccentric pin is correctly located inside the hinge.



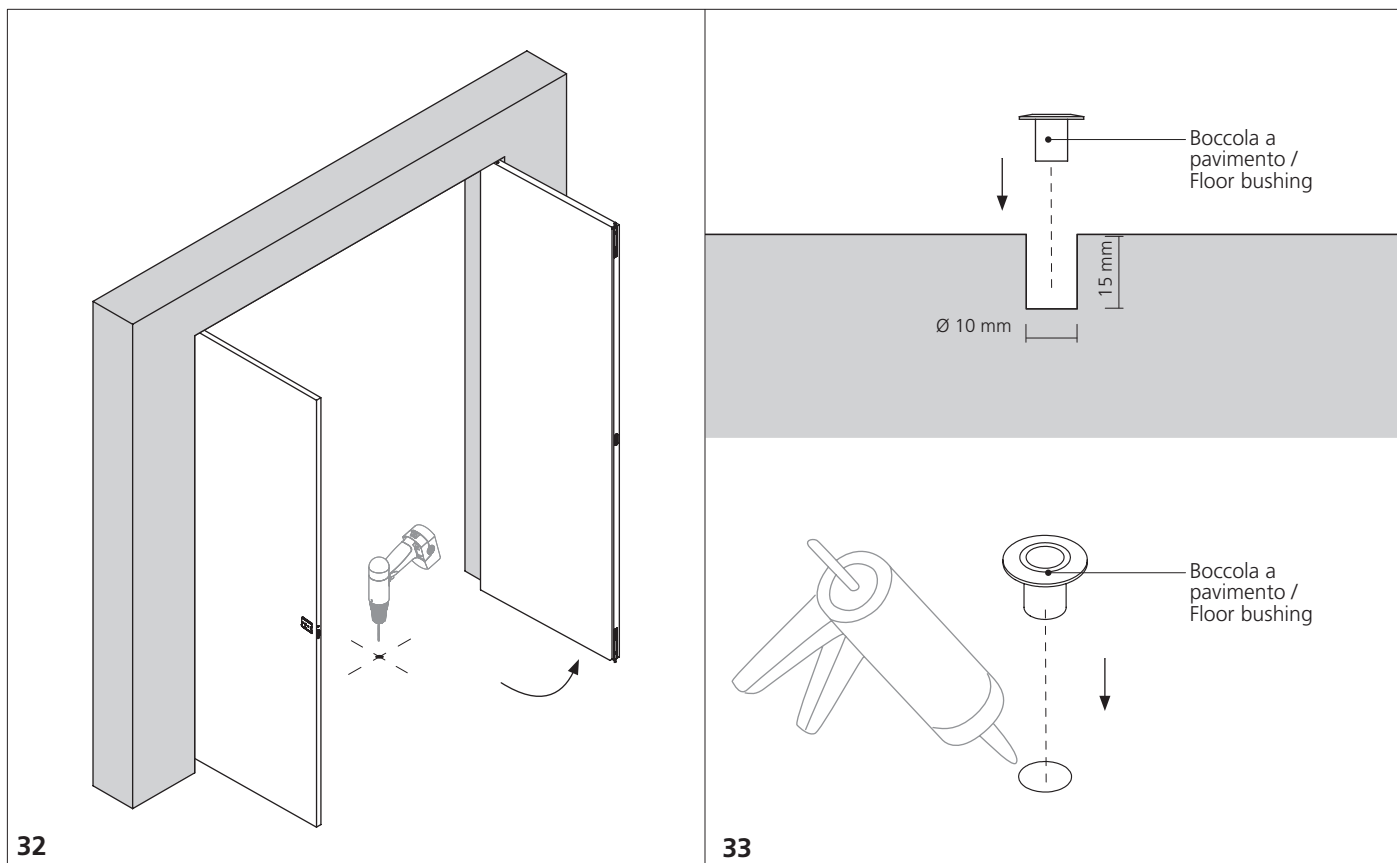
29. Inclinare l'anta e infilare il perno inferiore nella squadretta inferiore.
29. Tilt the door forward and fit the lower pin into the lower bracket.



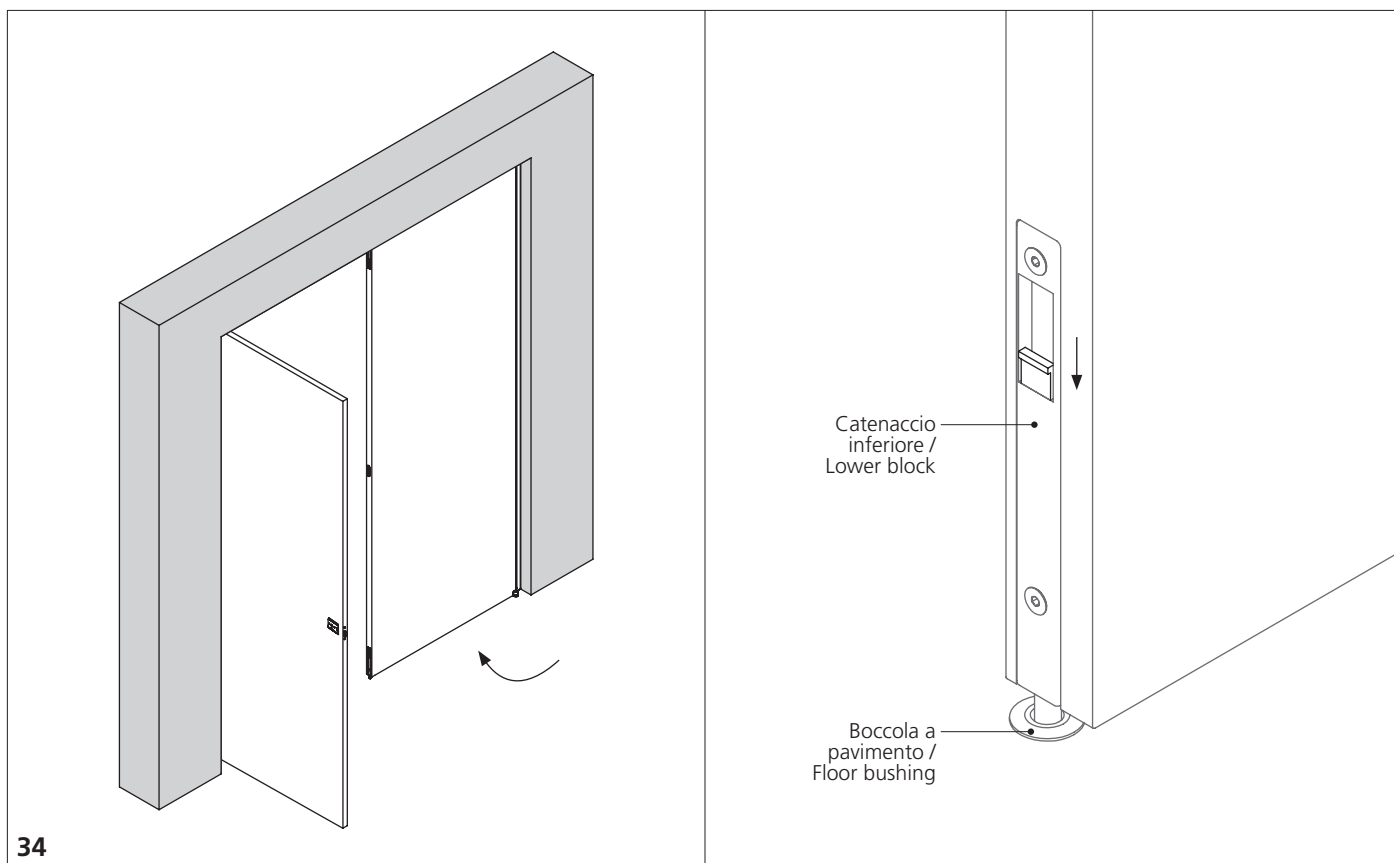
30. Raddrizzare l'anta, mettere in corrispondenza la squadretta superiore con il perno eccentrico superiore ed avvitare.
30. Position the door upright. Align the upper fitting with the upper eccentric pin and screw together.



31. Chiudere il catenaccio superiore nel foro predisposto sul traverso del telaio. / Segnare il pavimento in corrispondenza del catenaccio inferiore.
31. Close the upper block in the premade hole on the frame cross piece. / Mark the floor in correspondence of the lower block.

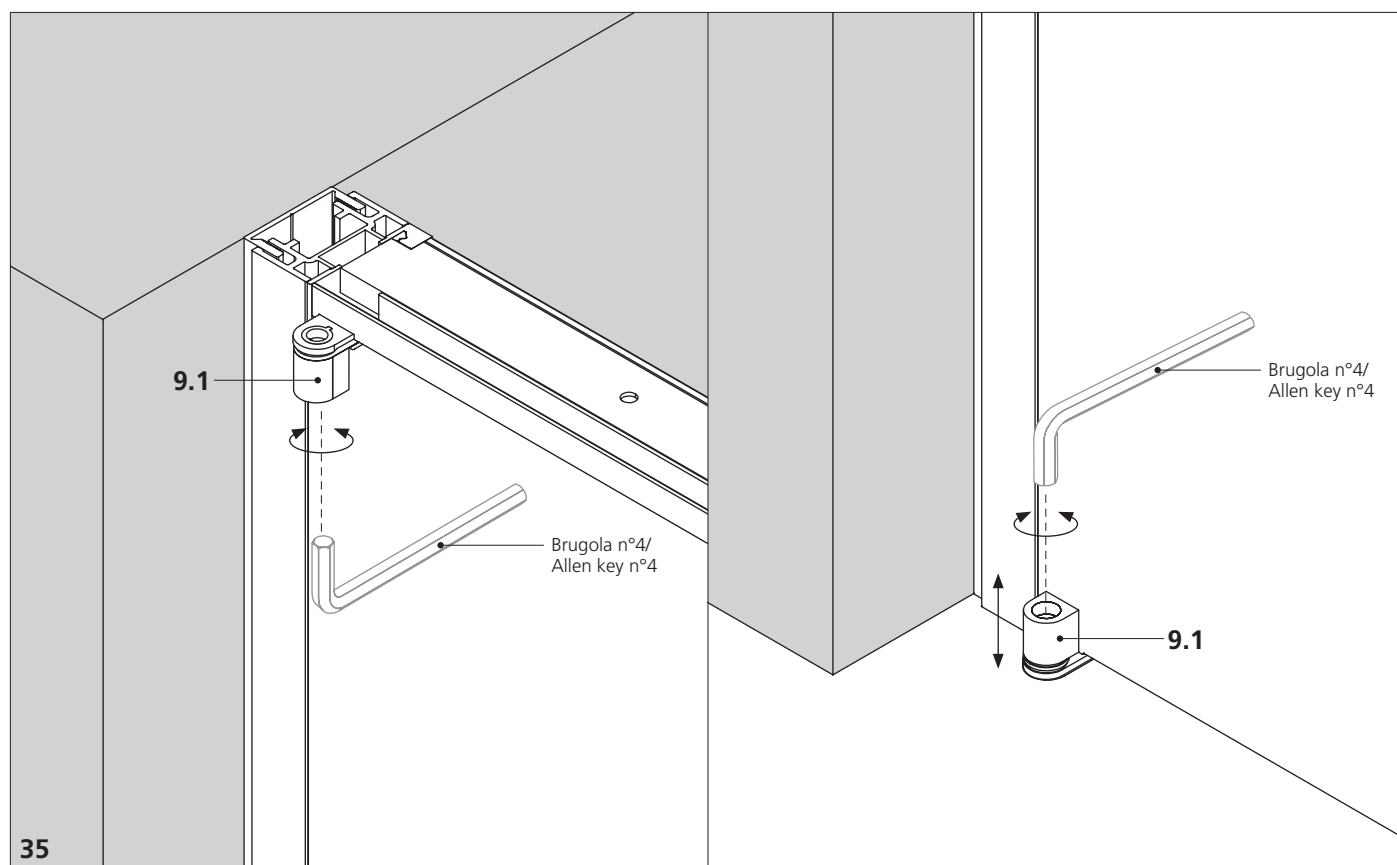


32. Aprire l'anta e forare il pavimento. / 33. Inserire la boccola e fissarla con colla o silicone.
32. Open the door and drill the floor. / 33. Insert the bushing and fix it with silicone or glue.

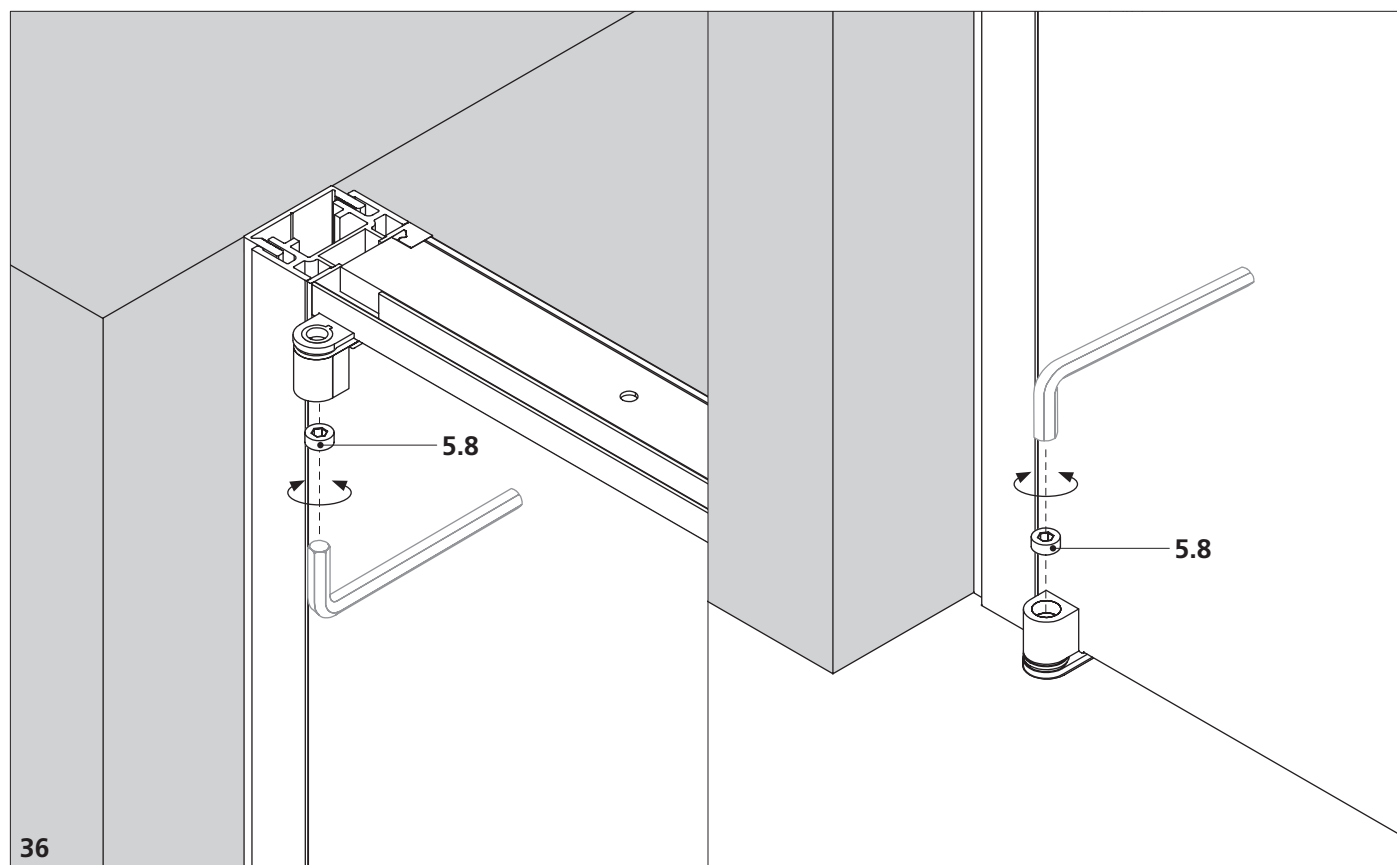


34. Chiudere l'anta e verificare il blocco a pavimento e a soffitto.

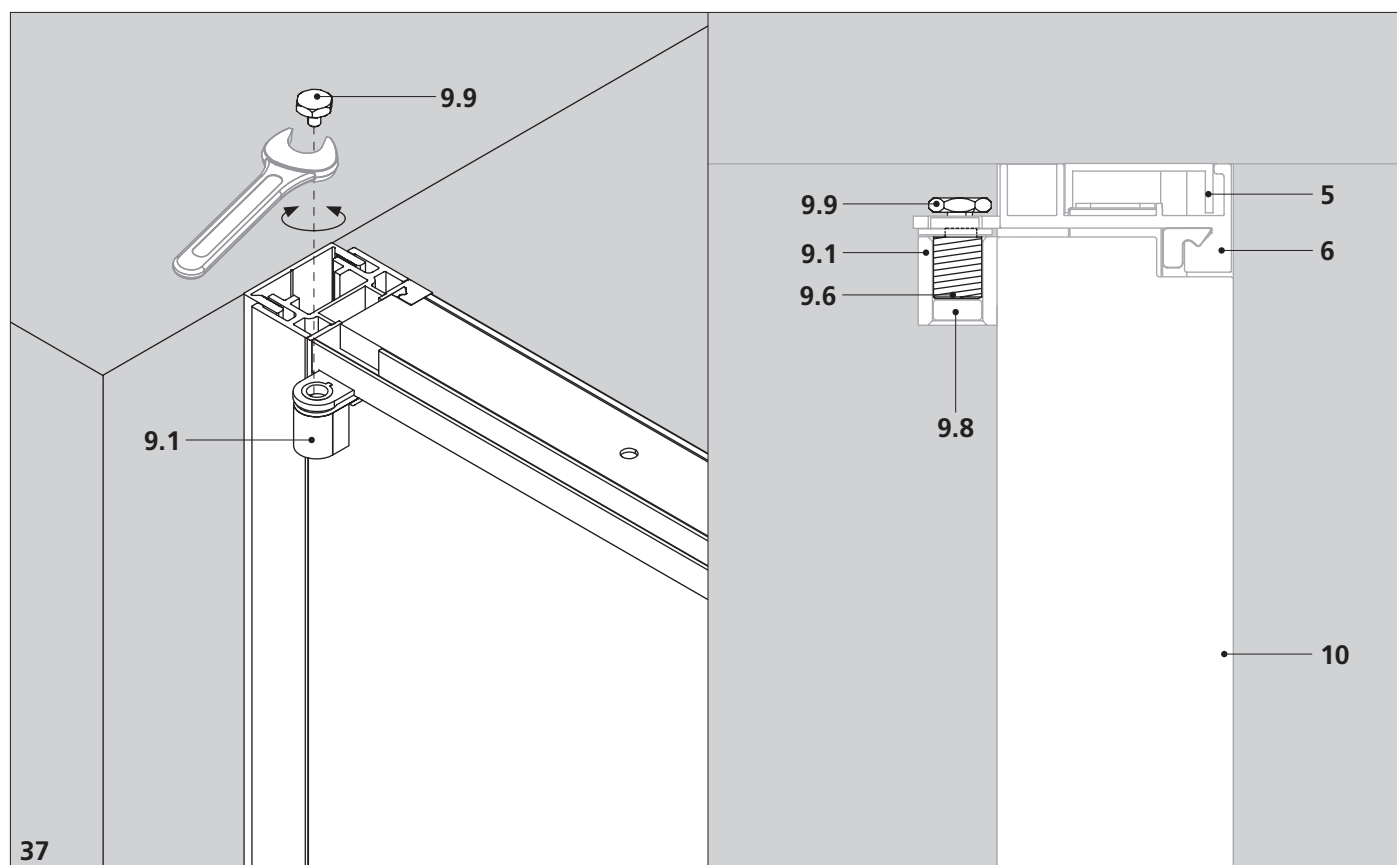
34. Close the door and check the floor and ceiling block.



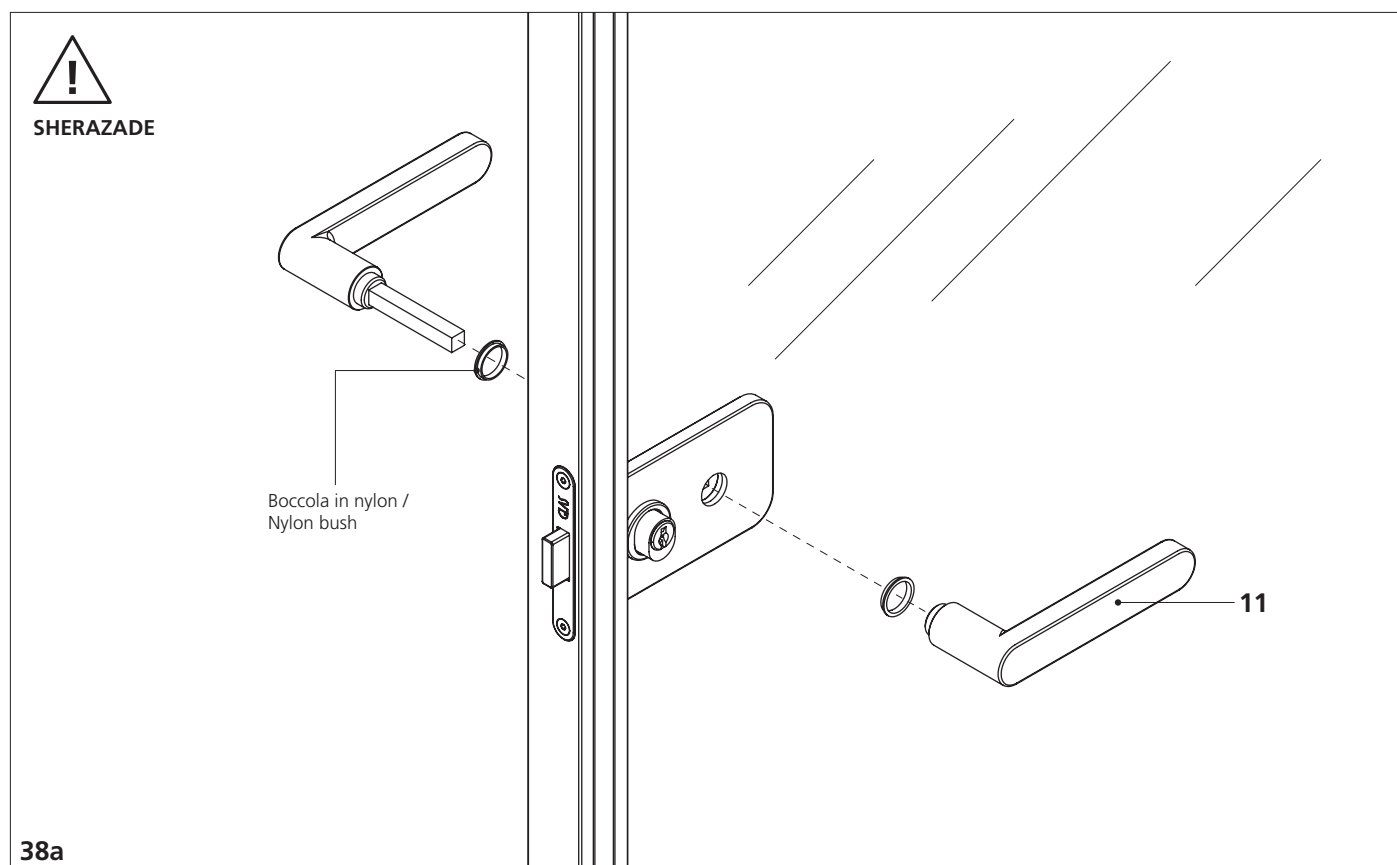
35. Regolare la luce della porta agendo sui perni eccentrici con una chiave a brugola.
 35. Adjust the door acting on its eccentric pins with an Allen Key to obtain a smooth clean opening.



36. Dopo la regolazione stringere i grani di blocco.
 36. After the adjustments tighten the block dowel screws.

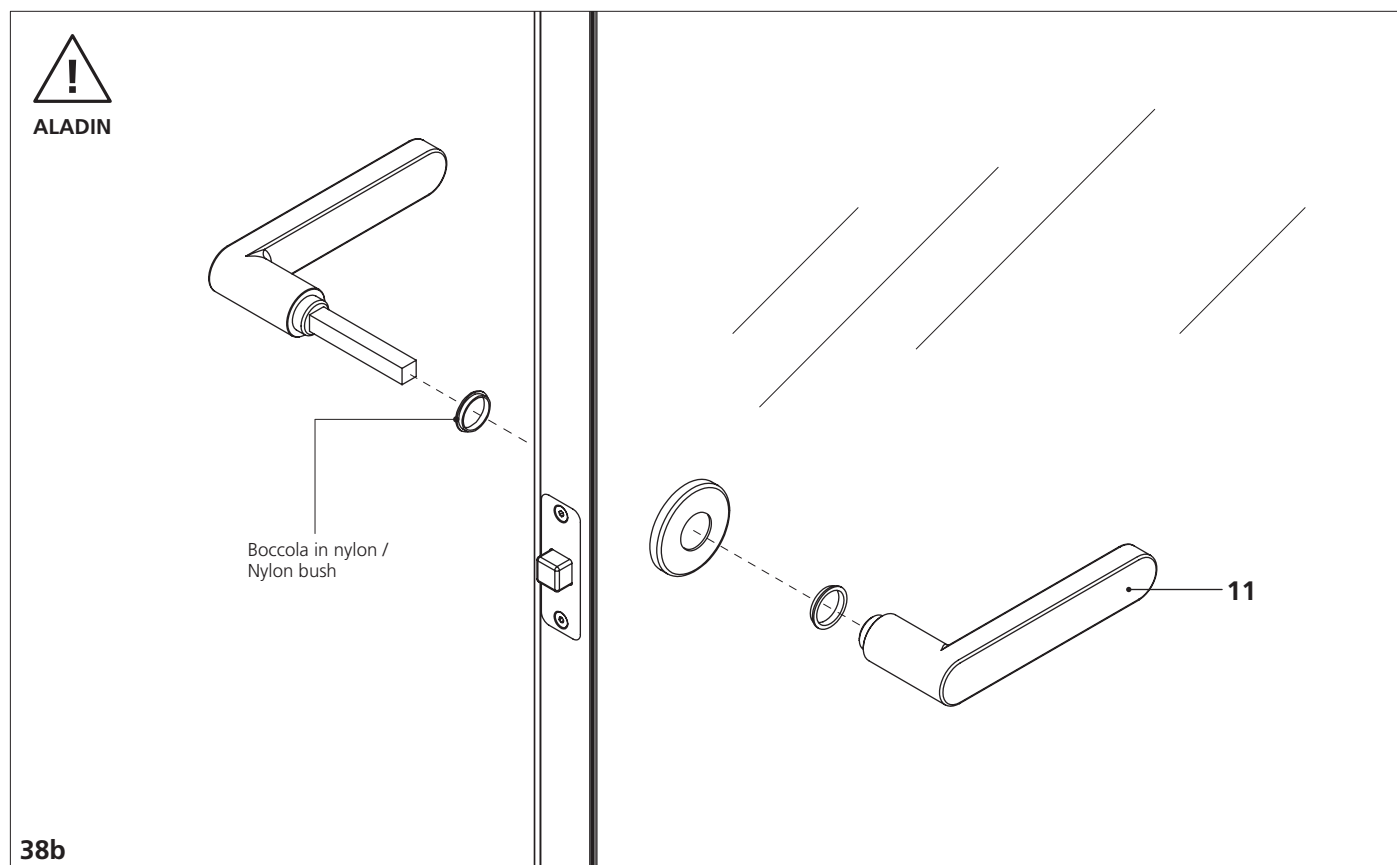


37. Inserire la vite di sicurezza nella cerniera superiore.
 37. Insert the top fastening screw in the upper hinge.



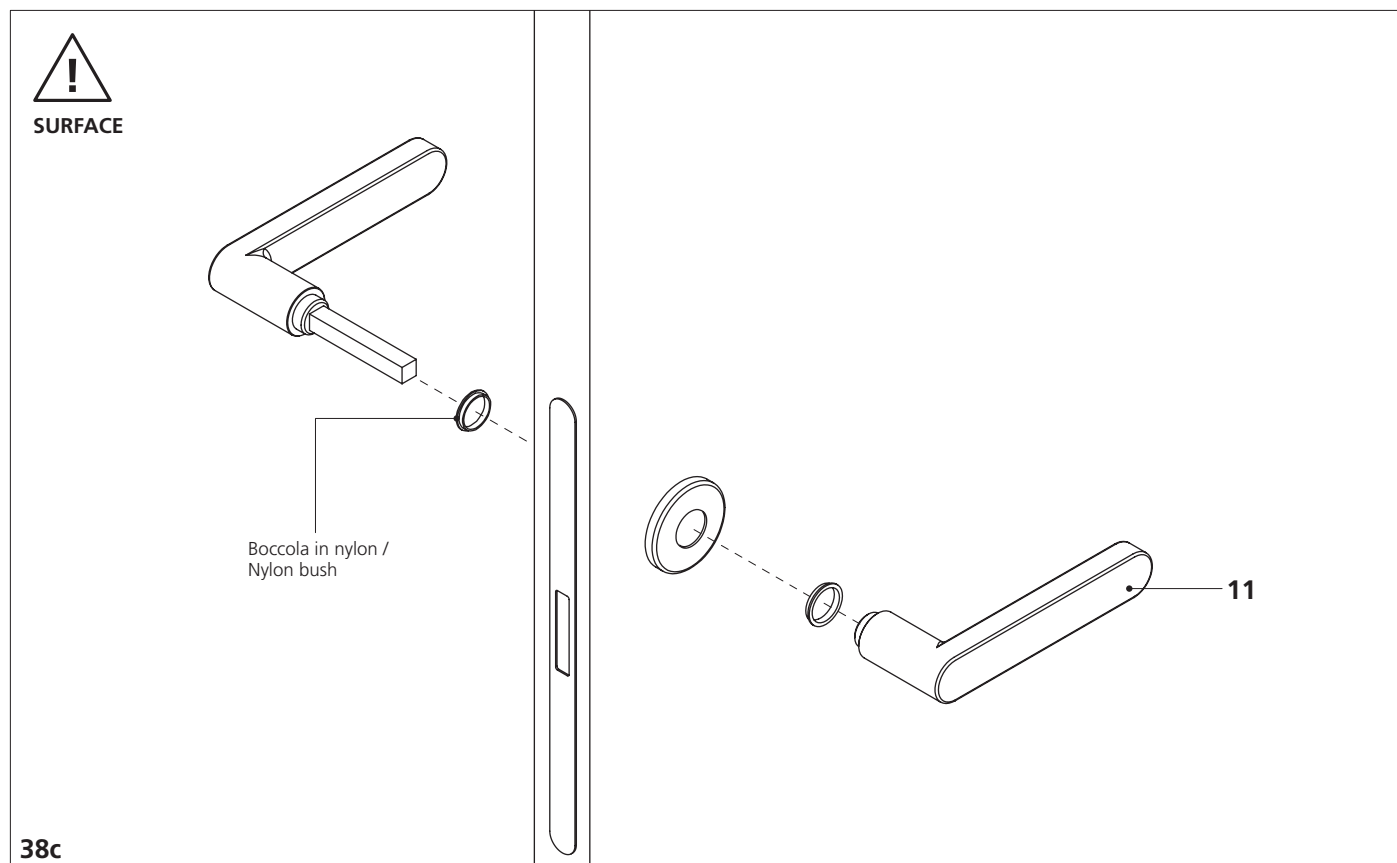
38a. Inserire la maniglia. Vedere scheda di montaggio dedicata.

38a. Insert the handle. Look at the proper dedicated assembling sheet.



38b. Inserire la maniglia. Vedere scheda di montaggio dedicata.

38b. Insert the handle. Look at the proper dedicated assembling sheet.



38d. Inserire la maniglia. Vedere scheda di montaggio dedicata.

38c. Insert the handle. Look at the proper dedicated assembling sheet.